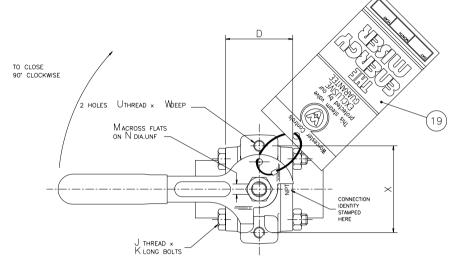
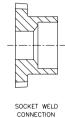
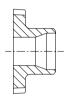
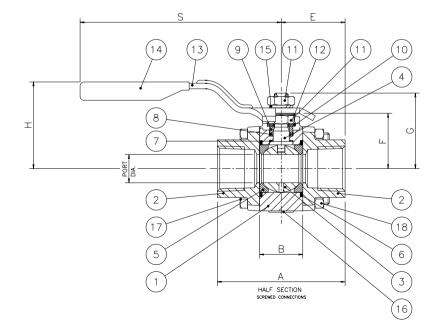
VALVE			VALVE DIMENSIONS (mm)																			
SIZ	SIZE		Α	В	С	D	E	F	G	Н	J	K	М	N	S	U	V	W	X	Υ	Z	APPROX
MM	INS	DIA	±0.8	±0.07		±0.8	±0.4	±0.25	±0.25	±0.8			±0.04								±0.8	Kg
8-10-15	1/4-3/8-1/2	11.1	65.4	20.58	31.8	31.8	32.7	27.54	37.99	58.0	М6	40.0	5.50	3/8 UNF	136.0	М6	26.6	9.5	48.0	30.4	47.6	0.7
20	3/4	14.3	71.0	24.55	38.1	37.4	35.5	29.93	40.38	60.3	М6	45.0	5.50	3/8 UNF	136.0	М6	29.0	9.5	54.0	33.4	54.4	0.9
25	1	20.6	93.7	31.69	44.5	49.3	46.9	40.63	55.58	64.8	М8	60.0	7.50	7/16UNF	149.0	м8	38.0	9.7	63.5	40.5	65.4	1.6

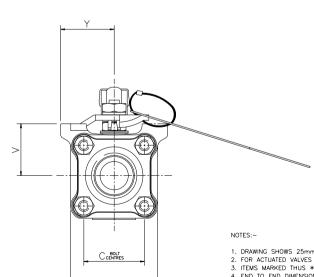












DESCRIPTION MATERIAL QTY STAINLESS STEEL ASTM A182 F316 BODY 2 BODY CONNECTOR STAINLESS STEEL ASTM A182 F316L 2 3 BALL STAINLESS STEEL 316 1 4 STEM STAINLESS STEEL 316 \* P FLUOROFILL 2 SEAT RING 2 CONNECTOR SEAL M STAINLESS STEEL PTFE COATED 7 1 \* PTFE 35% CARBON FILLED THRUST SEAL GLAND PACKING PTFE 35% CARBON FILLED GLAND STAINLESS STEEL 316 10 DISC SPRING STAINLESS STEEL 302 11 GLAND/WRENCH NUT STAINLESS STEEL 316 CARBON STEEL PLATED 12 LOCKING CLIP STAINLESS STEEL 17% CHROMIUM 13 WRENCH 14 WRENCH SLEEVE VINYL PLASTISOL 15 SPRING WASHER \* STAINLESS STEEL 316 16 IDENTIFICATION PLATE STAINLESS STEEL 304 17 BODY CONNECTOR BOLT STAINLESS STEEL BS 6105 A4/80 4 18 BODY CONNECTOR NUT STAINLESS STEEL BS 6105 A4/80 19 WARRANTY LABEL WATER PROOF CARD, STEEL WIRE RUSTPROOFED

## END CONNECTOR VARIANTS.

THREADED CONNECTIONS.

BODY CONNECTORS SCREWED FEMALE TO THE FOLLOWING THREAD SPECIFICATIONS:-ANSI B1.20.1 (NPT)

ISO R/7.BS 21 (Rc) BSPT BSPP ISO R/7.BS 21 (Rp) SOCKET WELD CONNECTIONS.

BODY CONNECTORS BORED SUITABLE FOR ACCEPTING PLAIN END PIPE TO THE FOLLOWING SPECIFICATIONS:-BS 1600 API 5L BS 3600

BUTT WELD CONNECTIONS. BODY CONNECTORS PREPARED IN ACCORDANCE WITH RELEVENT MATL.SPEC & ASME CODE SECTION IX. FOR BUTT WELDING PIPE TO THE FOLLOWING

SPECIFICATIONS:-API 5L BS 1600 SCHEDULES 80/40/10/5

1. DRAWING SHOWS 25mm VALVE WITH SCREWED NPT BODY CONNECTORS.

2. FOR ACTUATED VALVES ITEMS 13,14,15 & 1 OFF ITEM 11 ARE OMITTED.

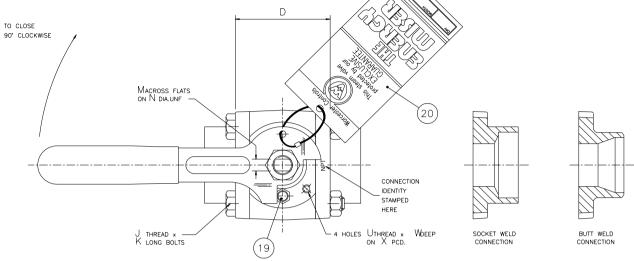
3. ITEMS MARKED THUS \* DENOTE COMPONENTS SUPPLIED IN REPAIR KIT.

4. END TO END DIMENSION 'A' AND CENTRE TO END DIMENSION 'E' IS THE SAM FOR ALL TYPES OF END CONNECTION.

AW44 8-25mm



VALVE			VALVE DIMENSIONS (mm)																		
SIZE		PORT	Α	В	С	D	E	F	G	Н	J	K	М	N	S	U	V	W	Х	Ζ	APPROX
MM	INS	DIA	±0.8	±0.07		±0.8	±0.4	±0.25	±0.25	±0.8			±0.04							±0.8	Kg
32	1 1/4	25.4	106.0	41.24	50.8	60.4	53.0	45.38	60.33	69.6	м8	70.0	7.50	7/16UNF	149.0	M5	37.1	7.5	42.0	72.5	2.1
40	1 1/2	31.8	114.6	48.35	57.2	69.6	57.3	54.89	73.04	77.9	М10	80.0	8.67	9/16UNF	181.0	М6	44.0	8.7	50.0	84.5	3.1
50	2	38.1	127.1	56.28	66.7	79.1	63.6	59.64	77.79	82.6	М10	90.0	8.67	9/16UNF	181.0	М6	48.7	8.7	50.0	94.8	4.0



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(16)

ITEM No	DESCRIPTION		MATERIAL	QTY
1	BODY		STAINLESS STEEL ASTM A182 F316	1
2	BODY CONNECTOR		STAINLESS STEEL ASTM A182 F316L	2
3	BALL		STAINLESS STEEL 316	1
4	STEM		STAINLESS STEEL 316	1
5	SEAT RING *	Р	FLUOROFILL	2
6	CONNECTOR SEAL *	м	STAINLESS STEEL PTFE COATED	2
7	THRUST SEAL	*	PTFE 35% CARBON FILLED	1
8	GLAND PACKING	*	PTFE 35% CARBON FILLED	3
9	GLAND		STAINLESS STEEL 316	1
10	DISC SPRING	*	STAINLESS STEEL 302	2
11	GLAND/WRENCH NUT	*	STAINLESS STEEL 316	2
12	LOCKING CLIP	*	CARBON STEEL PLATED	1
13	WRENCH		STAINLESS STEEL 17% CHROMIUM	1
14	WRENCH SLEEVE		VINYL PLASTISOL	1
15	SPRING WASHER	*	STAINLESS STEEL 316	1
16	IDENTIFICATION PLATE		STAINLESS STEEL 304	1
17	BODY CONNECTOR BOLT		STAINLESS STEEL BS 6105 A4/80	4
18	BODY CONNECTOR NUT		STAINLESS STEEL BS 6105 A4/80	4
19	STOP SCREW		STAINLESS STEEL 316	1
20	WARRANTY LABEL		WATER PROOF CARD, STEEL WIRE RUSTPROOFED	1

## END CONNECTOR VARIANTS.

THREADED CONNECTIONS.

BODY CONNECTORS SCREWED FEMALE TO THE FOLLOWING THREAD SPECIFICATIONS:- NPT ANSI B1.20.1 (NPT)

BSPT ISO R/7.BS 21 (Rc) BSPP ISO R/7.BS 21 (Rp)

SOCKET WELD CONNECTIONS.

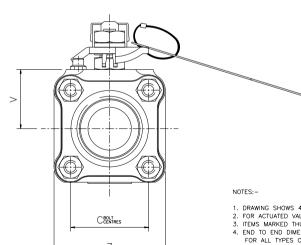
BODY CONNECTORS BORED SUITABLE FOR ACCEPTING PLAIN END PIPE TO THE

FOLLOWING SPECIFICATIONS:—
BS 1600 API 5L BS 3600
BUTT WELD CONNECTIONS.

BODY CONNECTORS PREPARED IN ACCORDANCE WITH RELEVENT MATL.SPEC & ASME CODE SECTION IX. FOR BUTT WELDING PIPE TO THE FOLLOWING

FOR BUTT WELDING PIPE TO THE FOL SPECIFICATIONS:-

API 5L BS 1600 SCHEDULES 80/40/10/5



1. DRAWING SHOWS 40mm VALVE WITH SCREWED NPT BODY CONNECTORS.

2. FOR ACTUATED VALVES ITEMS 13,14,15,19 & 1 OFF ITEM 11 ARE OMITTED.

3. ITEMS MARKED THUS \* DENOTE COMPONENTS SUPPLIED IN REPAIR KIT.

4. END TO END DIMENSION 'A' AND CENTRE TO END DIMENSION 'E' IS THE SAM FOR ALL TYPES OF END CONNECTION.

AW44 32-50mm



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В

HALF SECTION SCREWED CONNECTIONS