Parallel grippers HGPC

FESTO

Type discontinued
Available up until 2018

Parallel grippers HGPC

Key features

At a glance

General

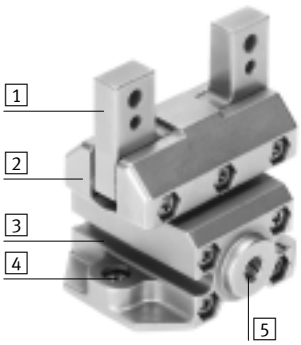
The compact and low-cost parallel gripper consists of a two-part symmetrical housing. The piston moves traverse to the half-shell casing in an optimum housing design that guarantees reliable operation, long service life and convenient sensing. The gripper jaws move along the half shells in backlash-free, preloaded ball bearing guides.

- Double-acting gripper
- Compression spring for supplementary or retaining gripping forces
- Internal fixed flow control, does away with the need for external flow control in 80% of applications
- High force with minimal volume
- Suitable for external and internal gripping
- Wide range of options for attaching drive units
- Repetition accuracy of 0.05 mm
- Slot for proximity sensor SME/SMT-10

Note

Sizing software
Gripper selection
➔www.festo.com

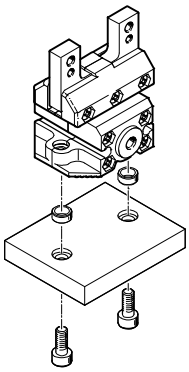
Details



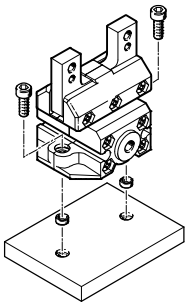
1 Gripper jaw with ball bearing guide
2 Housing based on half-shell principle
3 Slot for proximity sensor, for sensing the piston position
4 Mounting option
5 Supply port

Mounting option

from underneath

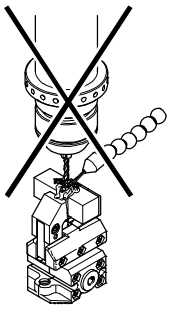


from above

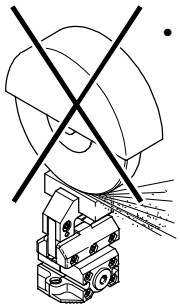


Note

Parallel grippers are not designed for the following applications:

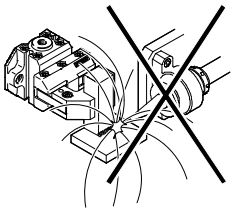


- Machining
- Aggressive media



- Grinding dust

- Welding spatter



Parallel grippers HGPC

Peripherals overview and type codes

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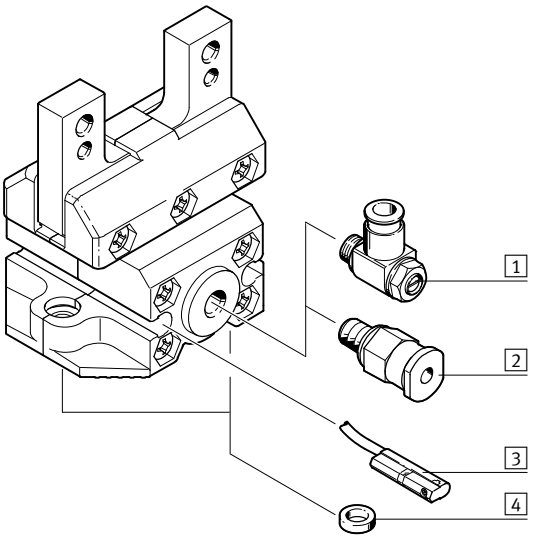
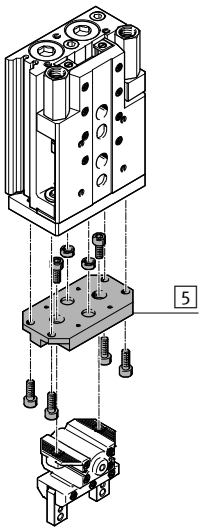
Peripherals overview



System product for handling and assembly technology



Accessories

	Type	Description	➔ Page/Internet
1	One-way flow control valve GRLA	For regulating speed	grla
2	Push-in fitting QS	For connecting compressed air tubing with standard O.D.	qs
3	Proximity sensor SME/SMT-10	For sensing the piston position	13
4	Centring sleeve ZBH	For centring when attaching to a drive (2 included in the scope of delivery)	13
5	Adapter kit HMSV, HAPG	Drive/gripper connections	12

Type codes

HGPC – 12 – A – G2

Type

HGPC	Parallel gripper

Size

Position sensing

A	Via proximity sensor

Gripping force backup

G2	Closing

Type discontinued
Available up until 2018

Parallel grippers HGPC

Technical data

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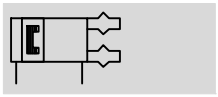
Function
Double-acting
HGPC-...-A



Single-acting or
with gripping force retention
closing HGPC-...-G2

Size
12, 16, 20 mm

Stroke
6 ... 14 mm

General technical data				
Size		12	16	20
Constructional design		Wedge-shaped drive		
		Guided motion sequence		
Mode of operation		Double-acting		
Gripper function		Parallel		
Number of gripper jaws		2		
Max. load per external gripper finger[1]	[g]	20	50	80
Stroke per gripper jaw	[mm]	3	5	7
Pneumatic connection		M5		
Repetition accuracy[2]	[mm]	≤ 0.05		
Max. interchangeability	[mm]	≤ 0.2		
Max. gripper jaw backlash[3]	[mm]	0		
Max. gripper jaw angular backlash[4]	[°]	0		
Max. operating frequency	[Hz]	4		
Rotational symmetry	[mm]	< ∅ 0.2		
Position sensing		For proximity sensing		
Type of mounting		With female thread and centring sleeve		
Mounting position		Any		

1) Valid for unthrottled operation
2) End-position drift under constant conditions of use with 100 consecutive strokes in the direction of movement of the gripper jaws
3) Perpendicular to the direction of motion of the gripper jaws
4) Pretensioned, backlash-free ball bearing guide

Operating and environmental conditions			
Min. operating pressure	HGPC-...-A [bar]		2
	HGPC-...-G2 [bar]		4
Max. operating pressure		[bar]	8
Operating medium			Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium			Operation with lubricated medium possible (in which case lubricated operation will always be required)
Ambient temperature[1]		[°C]	+5 ... +60
Corrosion resistance class CRC[2]			2

1) Note operating range of proximity sensors
2) Corrosion resistance class 2 according to Festo standard 940 070
Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

Weights [g]			
Size	12	16	20
HGPC-...-A	152	241	473
HGPC-...-G2	154	244	477

Parallel grippers HGPC

Technical data

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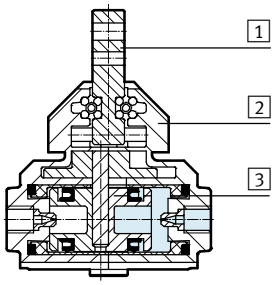
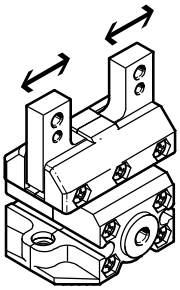
Materials

Sectional view



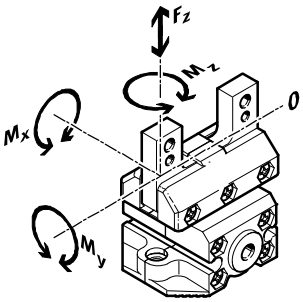
Parallel gripper		
1	Gripper jaw	High-alloy steel
2	Housing	Die-cast zinc
3	Piston	Polyamide
–	Seals	Polyurethane, nitrile rubber
–	Note on materials	Copper, PTFE and silicone-free
		Conforms to RoHS

Gripping force [N] at 6 bar



Size	12	16	20
Gripping force per gripper jaw			
Opening	22	41.5	63
Closing	22	41.5	63
Total gripping force			
Opening	44	83	126
Closing	44	83	126

Static characteristic load values at the gripper jaws



Indicated permissible forces and torques apply to a single gripper jaw. The indicated values include the lever arm, additional applied loads caused by the workpiece or external gripper fingers, as well as forces which occur during movement.
The zero coordinate line (gripper finger guide) must be taken into consideration for the calculation of torques.

Size		12	16	20
Max. permissible force F_z	[N]	40	80	120
Max. permissible torque M_x	[Nm]	1	2,5	5
Max. permissible torque M_y	[Nm]	1	2,5	5
Max. permissible torque M_z	[Nm]	1	2,5	5

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Technical data

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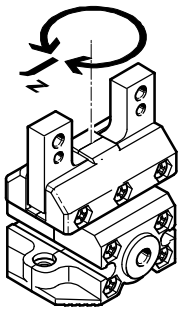
Mass moment of inertia [kgm²x10⁻⁴]

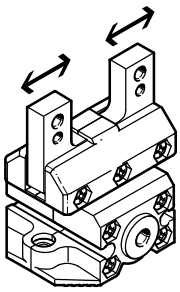


Mass moment of inertia [kgm²x10⁻⁴] of the parallel gripper in relation to the central axis with no load.

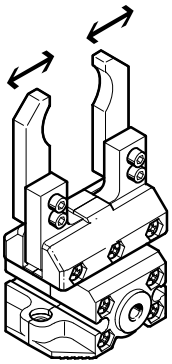
Size	12	16	20
HGPC-...-A	0.272	0.679	2.095
HGPC-...-G2	0.274	0.683	2.105

Opening and closing times [ms] at 6 bar

without external gripper fingers



with external gripper fingers



The indicated opening and closing times [ms] have been measured at room temperature and at 6 bar operating pressure with horizontally mounted gripper without additional gripper fingers. The grippers must be throttled for greater loads [g]. Opening and closing times must then be adjusted correspondingly.

Size		12	16	20
without external gripper fingers				
HGPC-...-A	Opening	30	60	90
	Closing	30	60	90
HGPC-...-G2	Opening	30	70	105
	Closing	30	50	75
with external gripper fingers as a function of the load				
HGPC-...	40 g	40	–	–
	50 g	60	–	–
	60 g	80	–	–
	70 g	–	80	–
	100 g	–	100	–
	120 g	–	–	100

Parallel grippers HGPC

Technical data

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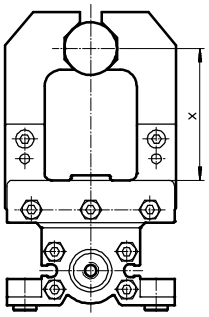
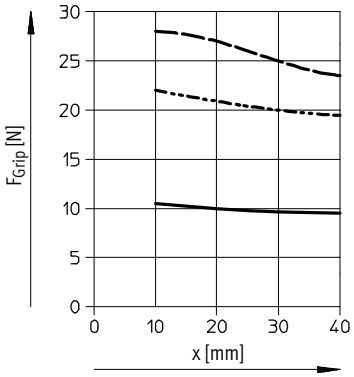
Gripping force F_{Grip} per gripper jaw as a function of operating pressure and lever arm x

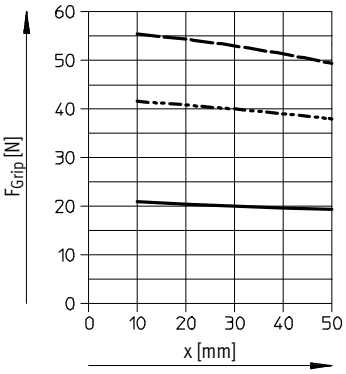
Gripping forces as a function of the operating pressure and the lever arm can be determined for the size using the following graph.



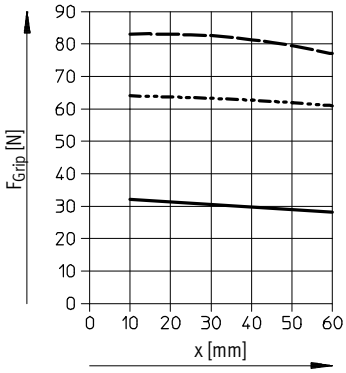
HGPC-12-A

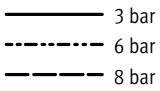


HGPC-16-A



HGPC-20-A





Parallel grippers HGPC

Technical data

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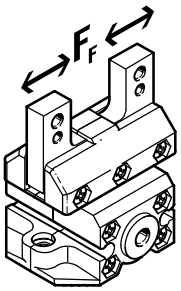
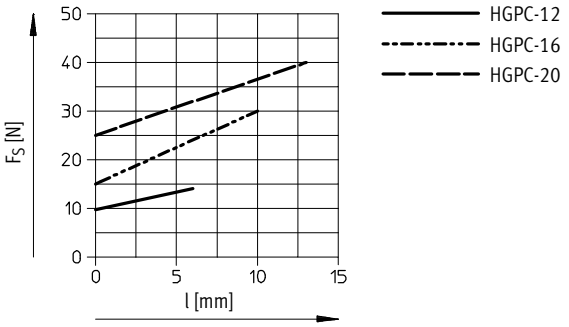
Spring force F_S as a function of the gripper size and the overall stroke l

Gripping force retention for HGPC-...-G2

Spring forces F_S as a function of the gripper size and the overall stroke l for various gripper types (HGPC-...-G2) can be determined using the following graphs.





The lever arm x must be taken into consideration when determining the actual spring force F_{Stotal}.
The formulae for calculating the spring force are provided in the table opposite.

Size	F_{Stotal} =
12	$-0.02 * x + 0.5 * F_S$
16	$-0.05 * x + 0.5 * F_S$
20	$-0.05 * x + 0.5 * F_S$

Determination of the actual gripping forces F_{Gr} for HGPC-...-G2 depending on the application

Parallel grippers with integrated spring type HGPC-...-G2 (closing gripping force retention) can be used as:
- single-acting grippers
- grippers with supplementary gripping force
- grippers with gripping force retention

In order to calculate available gripping forces F_{Gr} (per gripper jaw), the gripping force (F_{Grip}) and spring force (F_{Stotal}) must be combined accordingly.

Application

Single-acting	Supplementary gripping force	Gripping force retention
• Gripping with spring force: $F_{Gr} = F_{Stotal}$	• Gripping with pressure and spring force: $F_{Gr} = F_{Grip} + F_{Stotal}$	• Gripping with spring force: $F_{Gr} = F_{Stotal}$
• Gripping with pressure force: $F_{Gr} = F_{Grip} - F_{Stotal}$		

Parallel grippers HGPC

Technical data

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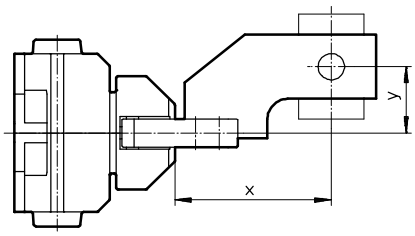
Gripping force F_{Grip} per gripper jaw at 6 bar as a function of lever arm x and eccentricity y



Gripping forces at 6 bar dependent upon eccentric application of force and the maximum permissible off-centre point of force application can be determined for the size using the following graph.

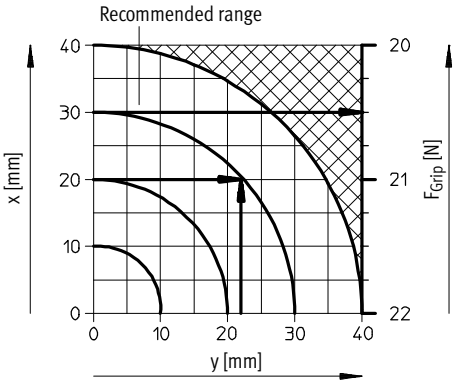
Calculation example

Given:
Lever arm x = 20 mm
Eccentricity y = 22 mm
To be found:
Gripping force at 6 bar

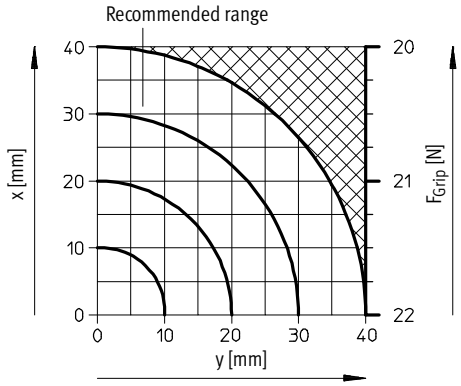
Procedure:

- Determine the intersection xy between lever arm x and eccentricity y in the graph for HGPC-12-A-...
- Draw an arc (with centre at origin) through intersection xy.
- Determine the intersection between the arc and the X axis.
- Read the gripping force.

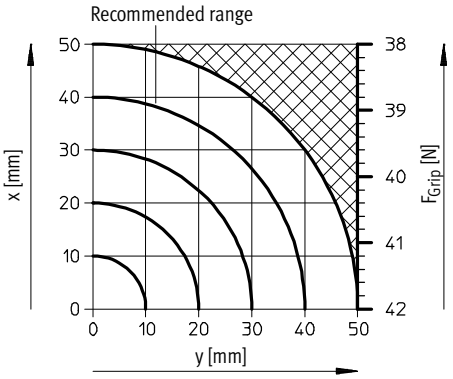
Result:
Gripping force F = approx. 20.5 N



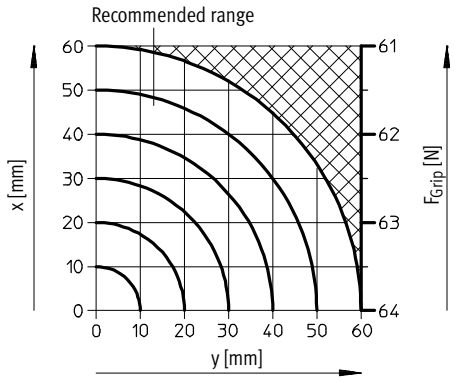
HGPC-12-A



HGPC-16-A



HGPC-20-A



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Technical data

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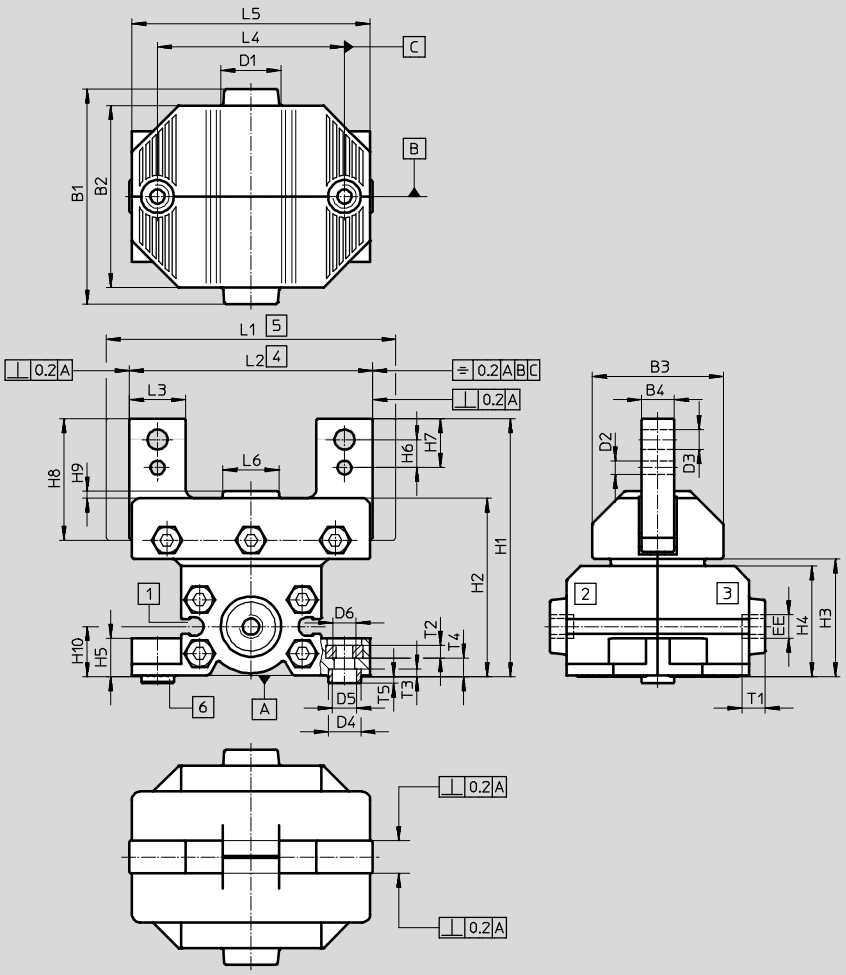
Dimensions Download CAD data ➔ **www.festo.com**



1 Sensor slot for proximity sensor
2 Supply port, opening
3 Supply port, closing
4 Gripper jaw closed
5 Gripper jaw open
6 Centring sleeves ZBH
(2 included in scope of delivery)

Size	B1	B2	B3	B4	D1	D2	D3	D4	D5	D6
[mm]				±0.1			±0.1	∅ F10/h7	∅	
12	38	33	22.4	6	12	$2.5^{+0.04/+0.01}$	3.3	7	5.3	M4
16	46	39	28	7	12	3^{H8}	4.3	7	5.3	M5
20	57	50	35	8	12	4^{H8}	5.3	9	6.4	M6

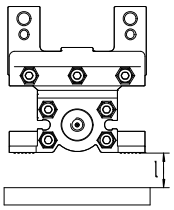
Size	EE	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10
[mm]		±0.5							−0.2		
12	M5	48.2	33.6	21.7	20.2	6.9	$5_{+0.05/-0.1}$	$9_{+0.05/-0.1}$	25	1.2	9.2
16	M5	55.2	38.2	25.2	23.7	8.2	$6_{\pm 0.1}$	$10.5_{\pm 0.4}$	28.5	1.5	10.7
20	M5	68.7	48.2	32.5	30.5	10.2	$7.5_{\pm 0.1}$	$13_{\pm 0.4}$	34.5	1.5	13.7

Size	L1	L2	L3	L4[1)]	L5	L6	T1	T2	T3	T4	T5
[mm]	±0.5	±0.5					min.		±0.1	+0.4 −0.3	+0.1 −0.3
12	45	39	$10_{-0.02/-0.06}$	33	42	10	4.5	2.2	1.7	3.1	1.3
16	62	52	$12_{-0.05}$	40	51	12	4.5	2.7	1.8	3.8	1.2
20	77	63	$14_{-0.05}$	50	65	16	4.5	3.2	2.3	5.2	1.7

1) Tolerance for centring hole ±0.03
Tolerance for thread ±0.1

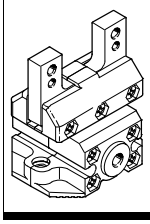
Parallel grippers HGPC

Technical data



Minimum distance l between gripper and ferritic object				
		12	16	20
Distance	[mm]	10		

Ordering data

	Size	Double-acting Without compression spring		Single-acting or with gripping force retention Closing	
	[mm]	Part No.	Type	Part No.	Type
	12	**539 267**	**HGPC-12-A**	**539 268**	**HGPC-12-A-G2**
	16	**539 269**	**HGPC-16-A**	**539 270**	**HGPC-16-A-G2**
	20	**539 271**	**HGPC-20-A**	**539 272**	**HGPC-20-A-G2**

Type discontinued
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Accessories

Adapter kit
HAPG

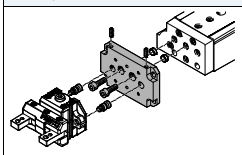
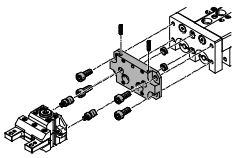
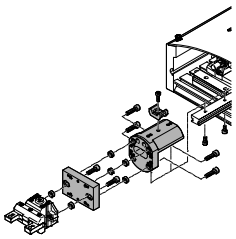
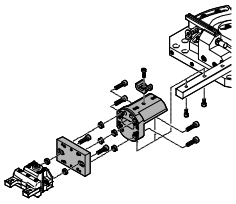
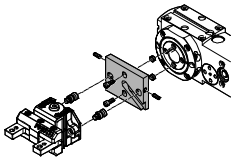
Material:
Wrought aluminium alloy
Free of copper and PTFE
RoHS-compliant

Note

The kit includes the individual mounting interface as well as the necessary mounting material.

Permissible drive/gripper combinations with adapter kit

Download CAD data ➔ **www.festo.com**

Combination	Drive	Gripper	Mounting option		Adapter kit		
	Size	Size			CRC[1]	Part No.	Type
DGSL/HGPC	DGSL	HGPC			HAPG		
	12, 16	12	■	■	2	**529018**	**HAPG-58**
	20, 25	16	■	■		**191267**	**HAPG-49**
	20, 25	20	■	■		**191269**	**HAPG-51**
SLT/HGPC	SLT	HGPC			HAPG		
	10	12	■	–	2	**542670**	**HAPG-100**
	16	12	■	–		**529018**	**HAPG-58**
	16	16	■	–		**542666**	**HAPG-101**
	20	16	■	–		**191267**	**HAPG-49**
	20	20	■	–		**542667**	**HAPG-102**
	25	20	■	–		**191269**	**HAPG-51**
HSP/HGPC	HSP	HGPC			HAPG		
	16	16	■	–	2	**191901**	**HAPG-55**
						540882	**HAPG-71-B**
	25	20	■	–		**191901**	**HAPG-55**
						540883	**HAPG-72-B**
HSW/HGPC	HSW	HGPC			HAPG		
	12, 16	16	■	–	2	**191901**	**HAPG-55**
						540882	**HAPG-71-B**
ERMB/HGPC	ERMB	HGPC			HAPG		
	20	16	■	■	2	**542668**	**HAPG-SD2-42**
	20	20	■	■		**542669**	**HAPG-SD2-43**
	25	20	■	■		**542758**	**HAPG-SD2-44**

1) Corrosion resistance class 2 according to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Parallel grippers HGPC

Accessories

FESTO

Ordering data – Centring sleeves					Technical data ➔ Internet: zbh
	For size [mm]	Weight [g]	Part No.	Type	PU[1]
	12, 16	1	**186717**	**ZBH-7**	10
	20	1	**150927**	**ZBH-9**	10

1) Packaging unit

Ordering data – Proximity sensors for C-slot						
	Type of mounting	Electrical connection, connection direction	Switching output	Cable length [m]	Part No.	Type
	N/O contact, magneto-resistive					Technical data ➔ Internet: smt
	Insertable in the slot from above	Cable, 3-wire, in-line	PNP	2.5	**551373**	**SMT-10M-PS-24V-E-2,5-L-OE**
		Plug M8x1, 3-pin, in-line		0.3	**551375**	**SMT-10M-PS-24V-E-0,3-L-M8D**
	N/O contact, magnetic reed					Technical data ➔ Internet: sme
	Insertable in the slot lengthwise	Cable, 3-wire, in-line	Contacting	2.5	**173210**	**SME-10-KL-LED-24**
		Plug M8x1, 3-pin, in-line		0.3	**173212**	**SME-10-SL-LED-24**

Ordering data – Proximity sensors for C-slot						
	Type of mounting	Electrical connection, connection direction	Switching output	Cable length [m]	Part No.	Type
	N/O contact, magneto-resistive					Technical data ➔ Internet: smt
	Insertable in the slot from above	Cable, 3-wire, lateral	PNP	2.5	**551374**	**SMT-10M-PS-24V-E-2,5-Q-OE**
		Plug M8x1, 3-pin, lateral		0.3	**551376**	**SMT-10M-PS-24V-E-0,3-Q-M8D**
	N/O contact, magnetic reed					Technical data ➔ Internet: sme
	Insertable in the slot lengthwise	Cable, 3-wire, lateral	Contacting	2.5	**173211**	**SME-10-KQ-LED-24**
		Plug M8x1, 3-pin, lateral		0.3	**173213**	**SME-10-SQ-LED-24**

Ordering data – Connecting cables						Technical data ➔ Internet: nebu
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Type	
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	**541333**	**NEBU-M8G3-K-2.5-LE3**	
			5	**541334**	**NEBU-M8G3-K-5-LE3**	
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	**541338**	**NEBU-M8W3-K-2.5-LE3**	
			5	**541341**	**NEBU-M8W3-K-5-LE3**	