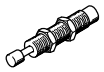
Cushioning components

FESTO

- Adjustable or self-adjusting
- With linear or progressive characteristic
- Stop elements:
  combination of cushioning and
  end-position sensing

Cushioning components

Product range overview

Function	Type	Version	Brief description	Area of application
Shock absorber	**Elastomer absorber**			
	DYEF-Y1		• Mechanical shock absorber with flexible rubber buffer • Cushioning stroke cannot be adjusted • No fixed stop • Continuous mounting thread with internal hex	• Mini slide DGSL
	DYEF-Y1F		• Mechanical shock absorber with flexible rubber buffer • Cushioning stroke can be adjusted • With fixed stop • Continuous mounting thread with internal hex	• Mini slide DGSL • Swivel module DSM-B
	Adjustable			
	DYSR		• Hydraulic shock absorber with spring return • Adjustable cushioning hardness	–
	Self-adjusting			
	YSR-C		• Hydraulic shock absorber with path-controlled flow control function • Rapidly increasing cushioning force curve • Short cushioning stroke • Suitable for rotary drives • Maintenance-free • Continuous mounting thread	• Linear drive DGPL • Linear drive DGC • Linear unit SLE
	DYSC		• Hydraulic shock absorber with path-controlled flow control function • Rapidly increasing cushioning force curve • Short cushioning stroke • Suitable for rotary drives • Maintenance-free • Metal end position at the housing • Continuous mounting thread with internal hex	• Swivel module DSM-B • Swivel/linear unit DSL-B
	YSRW		• Hydraulic shock absorber with path-controlled flow control function • Slowly increasing cushioning force curve • Long cushioning stroke • Suitable for low-vibration operation • Short cycle times possible • Maintenance-free • Continuous mounting thread with spanner flat	• Linear drive DGC • Handling module HSP, HSW
	DYSW		• Hydraulic shock absorber with path-controlled flow control function • Slowly increasing cushioning force curve • Long cushioning stroke • Suitable for low-vibration operation • Short cycle times possible • Maintenance-free • Metal end position at the housing • Continuous mounting thread with internal hex	• Mini slide DGSL • Handling module HSW

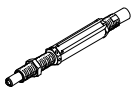
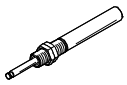
Cushioning components

Product range overview

Size	Stroke [mm]	Energy absorption per stroke [J]	Position sensing	Free of copper, PTFE and silicone	→ Page/Internet
Elastomer absorber					
M4, M5, M6, M8, M10, M12, M14, M16	0.9, 1.0, 1.2, 1.3, 1.5	0.015 ... 0.55	–	■	7
M4, M5, M6, M8, M10, M12, M14, M16, M22	1.7, 2.8, 3.1, 3.4, 3.7, 4.2, 5, 4.8, 7	0.005 ... 1.2	–	■	10
Adjustable					
8, 12, 16, 20, 25, 32	8, 12, 20, 25, 40, 60	4 ... 384	–	–	14
Self-adjusting					
4, 5, 7, 8, 10, 12, 16, 20, 25, 32	4, 5, 8, 10, 12, 20, 25, 40, 60	0.6 ... 380	–	■ Size 4 ... 20	18
4, 5, 7, 8, 12, 16, 20, 25	4, 5, 8, 12, 18, 25	0.6 ... 25	–	■	22
5, 7, 8, 10, 12, 16, 20	8, 10, 14, 17, 20, 26, 34	1.3 ... 70	–	■	26
4, 5, 7, 8, 10, 12	6, 8, 10, 14, 17, 20	0.8 ... 12	–	■	30

Cushioning components

Product range overview

Function	Type	Version	Brief description	Area of application
Stop element	**Self-adjusting**			
	YSRWJ		• Cushioning with self-adjusting, progressive hydraulic shock absorber (YSRW) • Slowly increasing cushioning force curve • Adjustable cushioning stroke • End-position sensing with proximity sensors SME/SMT-8 • Precision end-position adjustment • Stop elements YSRWJ can be used for a wide variety of applications in handling and assembly technology	–
Hydraulic cushioning cylinder	**Adjustable**			
	DYHR		• Hydraulic cushioning cylinder for constant, slow braking speeds across the entire stroke • Braking speed can be precisely adjusted • A built-in compression spring returns the piston rod to the initial position • Suitable for slow feed speeds in the range up to 0.1 m/s	–

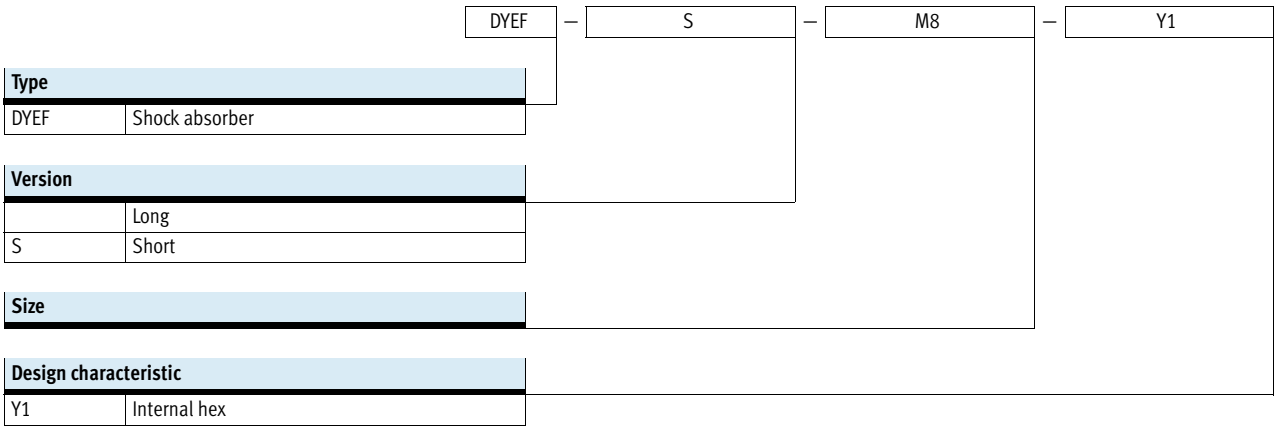
Cushioning components

Product range overview

Size	Stroke [mm]	Energy absorption per stroke [J]	Position sensing	Free of copper, PTFE and silicone	➔ Page/Internet
Self-adjusting					
5, 7, 8	8, 10, 14	1 … 3	■	–	34
Adjustable					
16, 20, 25, 32	20, 25, 40, 50, 60	32 … 384	–	–	38

Shock absorbers DYEF-…-Y1, without fixed stop

Type codes



Type	
DYEF	Shock absorber

Version	
	Long
S	Short

Size	

Design characteristic	
Y1	Internal hex

Shock absorbers DYEF-…-Y1, without fixed stop

Technical data

FESTO

- Size
  M4 … M16
- Stroke length
  0.9 … 1.5 mm

General technical data									
Size			M4	M5	M6	M8	M10	M12	M14	M16
Stroke		[mm]	0.9	1.5	1.5	1.3	1	1.2	1.2	1.3
Mode of operation			Elastomer cushioning without metal fixed stop							
Cushioning			Not adjustable							
Cushioning length		[mm]	0.9	1.5	1.5	1.3	1	1.2	1.2	1.3
Type of mounting			Via lock nut							
Max. impact velocity		[m/s]	0.8							
Mounting position			Any							
Product weight		[g]	2.1	3.6	6	14	23	45.5	82.5	106
	S	[g]	1.1	2	3	8.6	12	15	31	40
Ambient temperature		[°C]	0 … +60							
Corrosion resistance class CRC[1)]			2							

1) Corrosion resistance class 2 according to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Energy [J]								
Size	M4	M5	M6	M8	M10	M12	M14	M16
Max. energy absorption per stroke	0.015	0.05	0.08	0.12	0.25	0.35	0.45	0.55

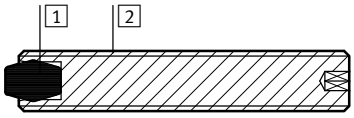
Mass range [kg]								
Size	M4	M5	M6	M8	M10	M12	M14	M16
Mass range up to	0.15	0.35	0.7	1	2	3	5	7

Shock absorbers DYEF-…-Y1, without fixed stop

Technical data

Materials

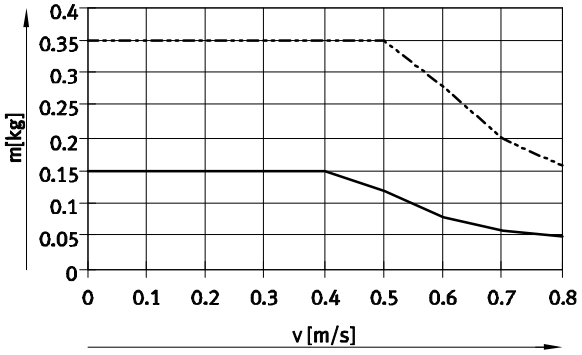
Sectional view



Shock absorber		
1	Buffer	Nitrile rubber
2	Housing	High-alloy steel
–	Seals	Nitrile rubber
	Note on materials	Free of copper, PTFE and silicone
		RoHS-compliant

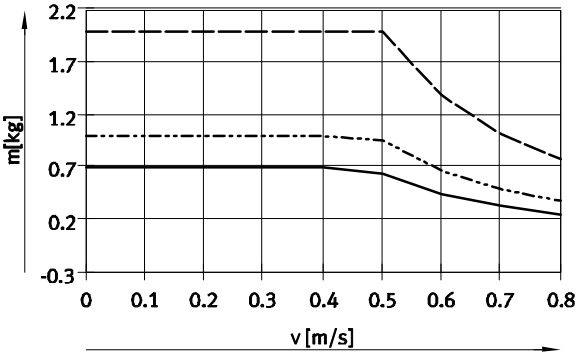
Impact velocity dependent on mass m

DYEF-(S)-M4/M5-Y1



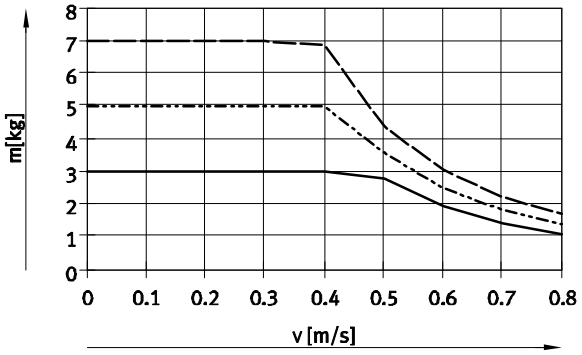
DYEF-(S-)M4-Y1
DYEF-(S-)M5-Y1

DYEF-(S)-M6/M8/M10-Y1



DYEF-(S-)M6-Y1
DYEF-(S-)M8-Y1
DYEF-(S-)M10-Y1

DYEF-(S)-M12/M14/M16-Y1



DYEF-(S-)M12-Y1
DYEF-(S-)M14-Y1
DYEF-(S-)M16-Y1

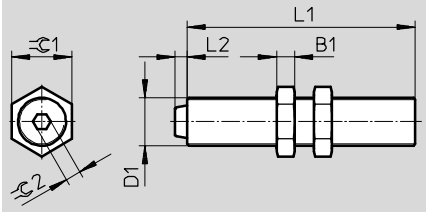
Shock absorbers DYEF-…-Y1, without fixed stop

Technical data

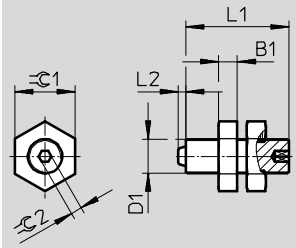
FESTO

Dimensions Download CAD data ➔ **www.festo.com**

DYEF-M-… – Long version



DYEF-S-M-… – Short version



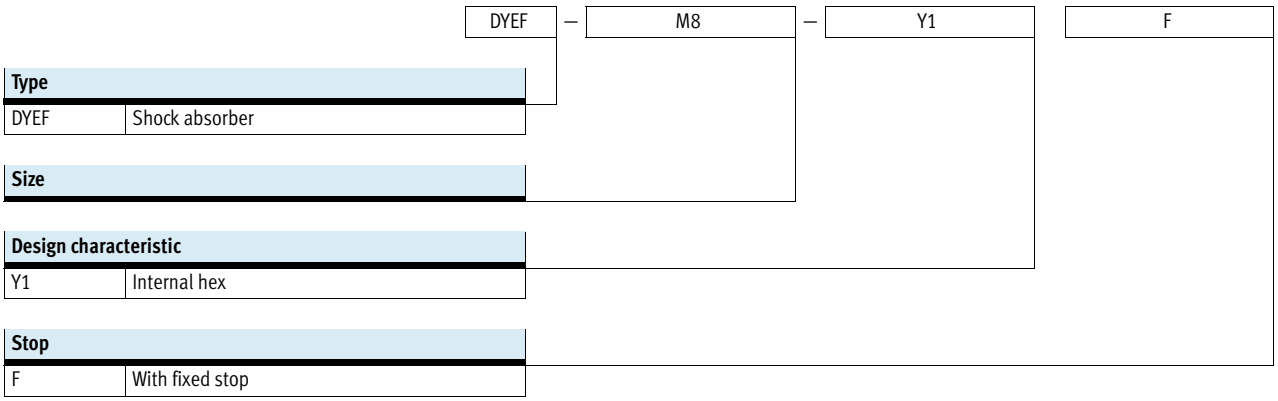
Size	B1	D1	L1		L2	⌀C1	⌀C2	Max. tightening torque ⌀C1
			DYEF-M	DYEF-S-M	+0.3			[Nm]
M4	2.2	M4x0.5	22	12	0.9	7	1.3	0.5
M5	2.7	M5x0.5	26	14.5	1.8	8	1.5	0.8
M6	2.5	M6x0.5	30	15	1.8	8	2	1
M8	3	M8x1	38	23.5	2	10	2.5	2
M10	3.5	M10x1	41	21	1.8	13	3	3
M12	4	M12x1	54	20	2	15	4	5
M14	5	M14x1	72	28	2	17	4	8
M16	5	M16x1	75	31.5	2	19	5	20

Ordering data

Size	Part No.	Type
DYEF-M-… – Long version		
M4	**1179810**	**DYEF-M4-Y1**
M5	**1179818**	**DYEF-M5-Y1**
M6	**1179831**	**DYEF-M6-Y1**
M8	**1179834**	**DYEF-M8-Y1**
M10	**1179837**	**DYEF-M10-Y1**
M12	**1179840**	**DYEF-M12-Y1**
M14	**1179863**	**DYEF-M14-Y1**
M16	**1179879**	**DYEF-M16-Y1**
DYEF-S-M-… – Short version		
M4	**1152500**	**DYEF-S-M4-Y1**
M5	**1152507**	**DYEF-S-M5-Y1**
M6	**1152524**	**DYEF-S-M6-Y1**
M8	**1152536**	**DYEF-S-M8-Y1**
M10	**1152959**	**DYEF-S-M10-Y1**
M12	**1153004**	**DYEF-S-M12-Y1**
M14	**1153017**	**DYEF-S-M14-Y1**
M16	**1153023**	**DYEF-S-M16-Y1**

Shock absorbers DYEF-…-Y1F, with fixed stop

Type codes



Type	
DYEF	Shock absorber

Size	

Design characteristic	
Y1	Internal hex

Stop	
F	With fixed stop

Shock absorbers DYEF-…-Y1F, with fixed stop

Technical data

FESTO

- Size
  M4 … M22
- Stroke length
  1.7 … 7 mm

General technical data										
Size		M4	M5	M6	M8	M10	M12	M14	M16	M22
Stroke	[mm]	1.7	2.8	3.1	3.4	3.7	4.2	5	4.8	7
Mode of operation		Elastomer cushioning with metal fixed stop								
Cushioning		Adjustable								
Cushioning length	[mm]	1.7	2.8	3.1	3.4	3.7	4.2	5	4.8	7
Type of mounting		Via lock nut								
Max. impact velocity	[m/s]	0.8								
Mounting position		Any								
Product weight	[g]	1.6	2.9	5.1	11.9	19.7	39.6	77.3	104	200
Ambient temperature	[°C]	0 … +60								
Corrosion resistance class CRC[1)]		2								

1) Corrosion resistance class 2 according to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Force [N]									
Size	M4	M5	M6	M8	M10	M12	M14	M16	M22
Min. insertion force[1)]	15	30	40	60	70	100	150	180	500

1) This is the minimum force that must be applied so that the shock absorber is pushed precisely into the retracted end position. This value is reduced correspondingly in the event of an extended external end position or a reduction in the cushioning stroke.

Energy [J]									
Size	M4	M5	M6	M8	M10	M12	M14	M16	M22
Max. energy absorption per stroke	0.005	0.02	0.03	0.04	0.06	0.12	0.2	0.25	1.2

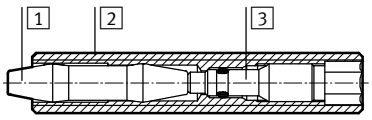
Mass range [kg]									
Size	M4	M5	M6	M8	M10	M12	M14	M16	M22
Mass range up to	0.15	0.25	0.4	0.6	1.2	1.8	3	5	15

Shock absorbers DYEF-…-Y1F, with fixed stop

Technical data

Materials

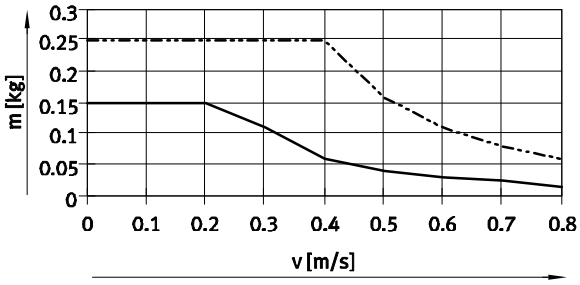
Sectional view



Shock absorber		
1	Buffer	Nitrile rubber
2	Adjustable sleeve	High-alloy steel
3	Setting piece	High-alloy steel
–	Seals	Nitrile rubber
	Note on materials	Free of copper, PTFE and silicone
		RoHS-compliant

Impact velocity as a function of mass m

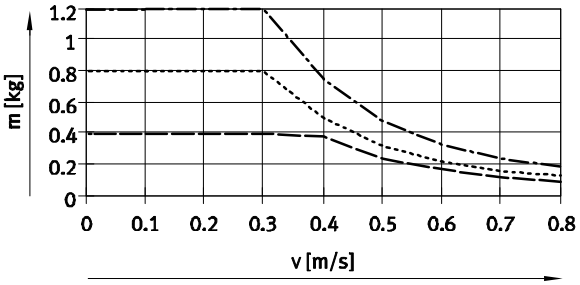
DYEF-M4/M5-Y1F



DYEF-M4

DYEF-M5

DYEF-M6/M8/M10-Y1F

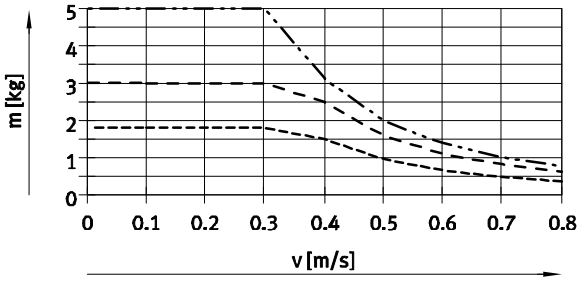


DYEF-M6

DYEF-M8

DYEF-M10

DYEF-M12/M14/M16-Y1F

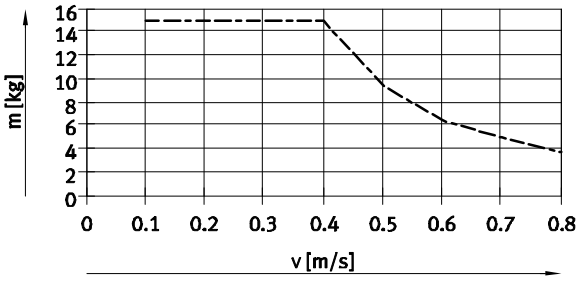


DYEF-M12

DYEF-M14

DYEF-M16

DYEF-M22-Y1F

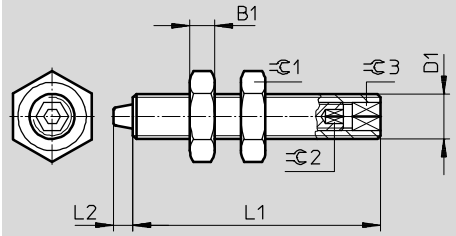


DYEF-M22

Shock absorbers DYEF-…-Y1F, with fixed stop

Technical data

Dimensions Download CAD data ➔ **www.festo.com**



Size	B1	D1	L1	L2 +0.3	⌀C1	⌀C2	⌀C3	Max. tightening torque ⌀C1 [Nm]
M4	2.2	M4x0.5	22	1.7	7	1.3	2.5	0.5
M5	2.7	M5x0.5	26	2.8	8	1.5	3	0.8
M6	2.5	M6x0.5	30	3.1	8	2	4	1
M8	3	M8x1	38	3.4	10	2.5	5	2
M10	3.5	M10x1	41	3.7	13	3	6	3
M12	4	M12x1	54	4.2	15	4	8	5
M14	5	M14x1	72	5	17	4	8	8
M16	5	M16x1	75	4.8	19	5	10	20
M22	5	M22x1.5	78	7	27	5	10	35

Ordering data

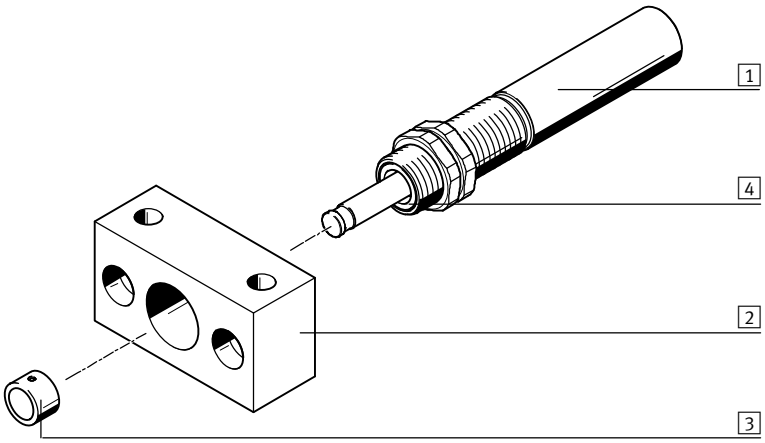
Size	Part No.	Type
M4	**548370**	**DYEF-M4-Y1F**[1)]
M5	**548371**	**DYEF-M5-Y1F**
M6	**548372**	**DYEF-M6-Y1F**
M8	**548373**	**DYEF-M8-Y1F**
M10	**548374**	**DYEF-M10-Y1F**
M12	**548375**	**DYEF-M12-Y1F**
M14	**548376**	**DYEF-M14-Y1F**
M16	**548377**	**DYEF-M16-Y1F**
M22	**1113706**	**DYEF-M22-Y1F**

1) The scope of delivery for this size includes an Allen key.

Shock absorbers DYSR

Peripherals overview and type codes

Peripherals overview



Accessories

	Type	Brief description	➔ Page/Internet
1	Shock absorber DYSR	Hydraulic shock absorber with adjustable cushioning characteristics	15
2	Mounting flange YSRF	Mounting option for shock absorber	42
3	Buffer YSRP	For protecting the piston rod	44
4	Wiper seal[1]; hardened piston rod[2]	The wiper seal (prevents the ingress of dirt) and the hardened piston rod (protects against scratches) greatly increase the service life	–

1) As of size 12
2) As of size 16

Type codes

DYSR – 16 – 20 – Y5 – T

Type	
DYSR	Shock absorber

Size

Stroke [mm]

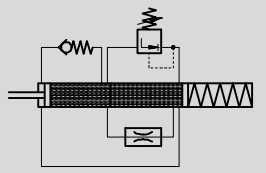
Geometric characteristics	
Y5	Internal hexagon for cushioning adjustment

Specific characteristics	
	Standard thread
T	Special thread

Shock absorbers DYSR

Technical data

Function



- Ø - Size
  8 ... 32
- | - Stroke length
  8 ... 60 mm

General technical data							
Size		8	12	16	20	25	32
Stroke	[mm]	8	12	20	25	40	60
Mode of operation		Hydraulic shock absorber with spring return					
		Single acting, pushing					
Cushioning		Adjustable, force-dependent, hard characteristic curve					
Cushioning length	[mm]	8	12	20	25	40	60
Type of mounting		Via lock nut					
Impact velocity	[m/s]	0.1 ... 3					
Mounting position		Any					
Product weight	[g]	60	105/120[1]	200/250[1]	355/425[1]	715	1,355
Ambient temperature	[°C]	–10 ... +80					
Corrosion resistance class CRC[2]		1					

1) Applies to shock absorbers with special thread T
2) Corrosion resistance class 1 according to Festo standard 940 070
Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers

Reset time [s]						
Size	8	12	16	20	25	32
Reset time[1]	≤ 0.2		≤ 0.3		≤ 0.4	≤ 0.6

1) The specified technical data refers to ambient temperature. At –10 °C, the reset time can be up to 1 s for sizes 12, 16 and up to 3 s for sizes 8, 20, 25, 32

Force [N]						
Size	8	12	16	20	25	32
Min. insertion force[1]	18	38	66	110	155	175
Max. stop force[2] in the end positions	400	900	1,600	2,500	4,000	6,400
Min. resetting force[3]	1.8	4.5	5.4	9	12.5	18

1) This is the minimum force that must be applied so that the shock absorber is pushed precisely into the retracted end position. This value is reduced correspondingly with an extended external end position
2) If the maximum stop force is exceeded, a fixed stop (e.g. YSRA) must be fitted 0.5 mm before the end of stroke
3) This is the maximum force that can act on the piston rod, allowing for full extension of the shock absorber (e.g. protruding bolt)

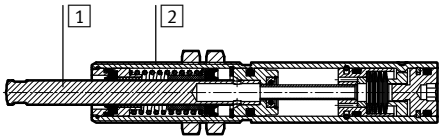
Energy [J]						
Size	8	12	16	20	25	32
Max. energy absorption per stroke	4	10.8	32	62.5	160	384
Max. energy absorption per hour	24,000	60,000	100,000	135,000	220,000	330,000
Max. residual energy	0.01	0.05	0.16	0.32	0.8	2

Shock absorbers DYSR

Technical data

Materials

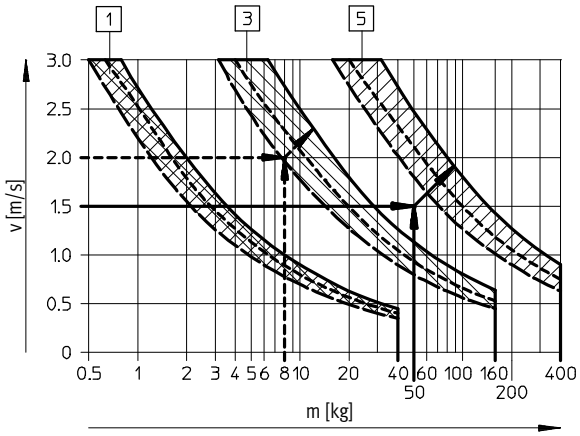
Sectional view

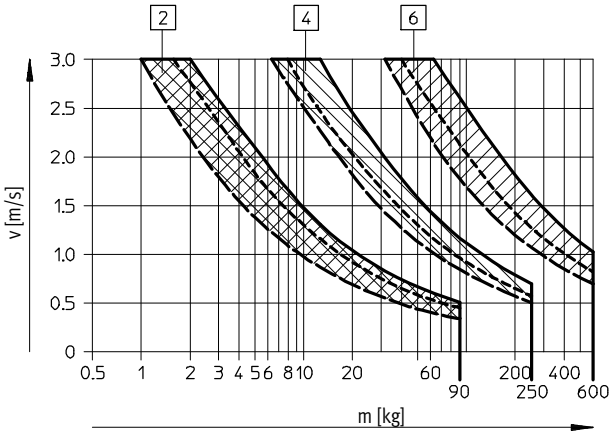


Size		8	12	16	20	25	32
1	Piston rod	High-alloy steel		High-alloy steel, hardened			
2	Housing	High-alloy steel	Galvanised steel				
–	Buffer	Polyacetal	–				
–	Seals	Nitrile rubber					
	Note on materials	RoHS-compliant					

Selection graph for shock absorbers with infinitely adjustable cushioning DYSR

Impact velocity v as a function of mass m





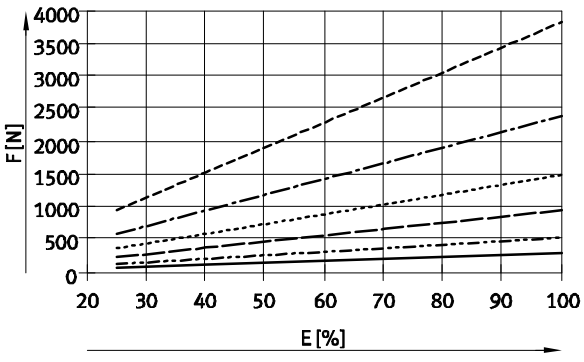
Three force curves are shown for each shock absorber. Interim values must be calculated by averaging.

The arrows relate to the examples starting on page 48.

1 DYSR-8-8
2 DYSR-12-12
3 DYSR-16-20
4 DYSR-20-25
5 DYSR-25-40
6 DYSR-32-60

Shock absorber	Force A = ———	Force A = – – – – – – –	Force A = ———
DYSR-8-8	0 N	100 N	200 N
DYSR-12-12	0 N	200 N	500 N
DYSR-16-20	0 N	500 N	800 N
DYSR-20-25	0 N	800 N	1,200 N
DYSR-25-40	0 N	1,200 N	2,000 N
DYSR-32-60	0 N	2,000 N	3,000 N

Recommended max. motive force as a function of energy load



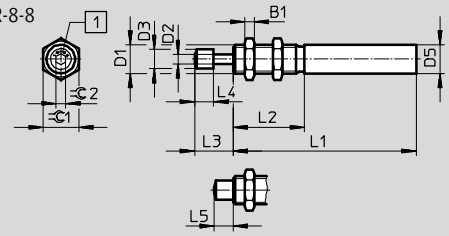
——— DYSR-8-8-Y5
– · – · – DYSR-12-12-Y5
— — — DYSR-16-20-Y5
· · · · · · DYSR-20-25-Y5
— · — · — DYSR-25-40-Y5
– – – – – DYSR-32-60-Y5

Shock absorbers DYSR

Technical data

Dimensions Download CAD data ➔ **www.festo.com**

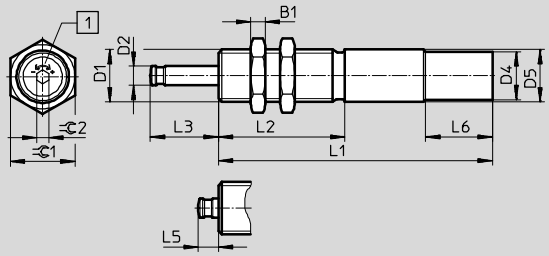
DYSR-8-8



1 Cushioning adjustment Buffer (included in the scope of delivery)

+ = Cushioning becomes harder
– = Cushioning becomes softer

DYSR-...



1 Cushioning adjustment Buffer YSRP (not included in the scope of delivery)

+ = Cushioning becomes harder
– = Cushioning becomes softer

Type	B1	D1	D2 ∅	D3 ∅ ±0.2	D4 ∅ +0.15	D5 ∅ +0.15/–0.1	L1	L2 ±0.1
DYSR-8-8-Y5	4	M12x1	4	8	–	12	77±0.1	30
DYSR-12-12-Y5	5	M15x1	6	–	–	15	97±0.1	36
DYSR-12-12-Y5-T		M16x1				16		
DYSR-16-20-Y5	6	M20x1.25	8	–	–	20	115±0.1	53
DYSR-16-20-Y5-T		M22x1.5			20	22		
DYSR-20-25-Y5	8	M24x1.25	10	–	–	24	138±0.1	60
DYSR-20-25-Y5-T		M26x1.5			24	26		
DYSR-25-40-Y5	10	M30x1.5	12	–	28.8	30	178±0.1	80
DYSR-32-60-Y5	12	M37x1.5	15	–	34.8	37	230±0.15	108

Type	L3	L4 ±0.2	L5	L6 ±0.2	⊂1	⊂2	Max. tightening torque ⊂1 [Nm]
DYSR-8-8-Y5	16.2+0.6/–0.45	8	8+0.5/–0.35	–	15	4	5
DYSR-12-12-Y5	18.4+0.35/–0.2	–	6.4+0.45/–0.4	–	19	5	20
DYSR-12-12-Y5-T							
DYSR-16-20-Y5	28.5+0.4/–0.3	–	8.5+0.45/–0.4	–	24	5	35
DYSR-16-20-Y5-T				28	27		
DYSR-20-25-Y5	35.6+0.4/–0.3	–	10.6+0.45/–0.4	–	30	5	60
DYSR-20-25-Y5-T				28	32		
DYSR-25-40-Y5	52.8+0.4/–0.3	–	12.8+0.45/–0.4	28	36	6	80
DYSR-32-60-Y5	76+0.5/–0.4	–	16+0.5/–0.4	28	46	6	100

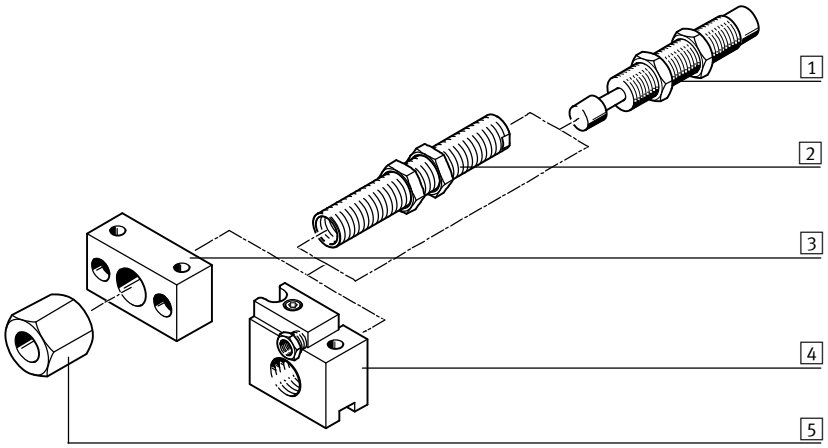
Ordering data

Size	Part No.	Type
8	**1138641**	**DYSR-8-8-Y5**
12	**1138642**	**DYSR-12-12-Y5**
	1138643	**DYSR-12-12-Y5-T**
16	**1138644**	**DYSR-16-20-Y5**
	1138645	**DYSR-16-20-Y5-T**
20	**1138646**	**DYSR-20-25-Y5**
	1138647	**DYSR-20-25-Y5-T**
25	**1138648**	**DYSR-25-40-Y5**
32	**1138649**	**DYSR-32-60-Y5**

Shock absorbers YSR-C

Peripherals overview and type codes

Peripherals overview



Accessories

	Type	Brief description	➔ Page/Internet
1	Shock absorber YSR-C	Hydraulic shock absorber with rapidly increasing cushioning force curve	19
2	Reducing sleeve DAYH	To improve the cushioning performance in the case of underload, the built-in shock absorber can be replaced by the next smallest shock absorber with the help of the reducing sleeve	45
3	Mounting flange YSRF	Mounting option for shock absorber	42
4	Mounting flange YSRF-S	Mounting option for shock absorber with attached stop sleeve and position sensing	43
5	Stop limiters YSRA	Stroke limiter for shock absorber	44
–	Inductive proximity sensor SIEN	For mounting flange YSRF-S	45

Type codes

YSR	–	16	–	20	–	C

Type

YSR	Shock absorber

Size [mm]

Stroke [mm]

Cushioning function

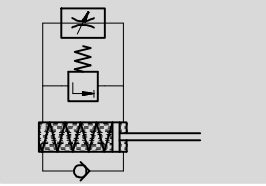
C	Self-adjusting

Shock absorbers YSR-C

Technical data

FESTO

Function



- Size
  4 … 32 mm
- Stroke length
  4 … 60 mm

General technical data											
Size		4	5	7	8	10	12	16	20	25	32
Stroke	[mm]	4	5	5	8	10	12	20	25	40	60
Mode of operation		Hydraulic shock absorbers with return spring									
		Single acting, pushing									
Cushioning		Self-adjustable									
Cushioning length	[mm]	4	5	5	8	10	12	20	25	40	60
Type of mounting		With locknut									
Impact velocity	[m/s]	0.05 … 2		0.05 … 3							
Mounting position		Any									
Product weight	[g]	5	8	16	32	51	74	185	318	600	1220
Ambient temperature	[°C]	–10 … +80									
Corrosion resistance class CRC[1]		2									

1) Corrosion resistance class 2 to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

Reset time [s]										
Size	4	5	7	8	10	12	16	20	25	32
Reset time[1]	≤ 0.2						≤ 0.3		≤ 0.4	≤ 0.5

1) The specified technical data refers to ambient temperature. At higher temperatures in the 80 °C range, the max. mass and the cushioning work must be reduced by 50% approx. At –10 °C, the reset time may be up to 1 second

Forces [N]										
Size	4	5	7	8	10	12	16	20	25	32
Min. insertion force[1]	6.5	7.5	10	18	25	35	60	100	140	160
Max. stop force[2] in end positions	100	200	300	500	700	1,000	2,000	3,000	4,000	6,000
Min. resetting force[3]	0.7	0.9	1.2	2.5	3.5	5	6	10	14	20

1) This is the minimum force that must be applied so that the shock absorber is pushed exactly into the retracted end position. This value is reduced correspondingly in the event of an extended external end-position
2) If the max. stop force is exceeded, a fixed stop (e.g. YSRA) 0.5 mm must be fitted before the end of stroke
3) This is the maximum force which may act upon the piston rod, allowing for full extension of the shock absorber (e.g. protruding stem)

Energies [J]										
Size	4	5	7	8	10	12	16	20	25	32
Max. energy absorption per stroke	0.6	1	2	3	6	10	30	60	160	380
Max. energy absorption per hour	5,600	8,000	12,000	18,000	26,000	36,000	64,000	92,000	150,000	220,000
Max. residual energy	0.006	0.01		0.02	0.03	0.05	0.16	0.32	0.8	2

Mass range [kg]										
Size	4	5	7	8	10	12	16	20	25	32
Permissible mass range up to	1.2	1.5	5	15	25	45	90	120	200	400

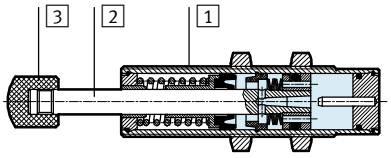
Shock absorbers YSR-C

Technical data

FESTO

Materials

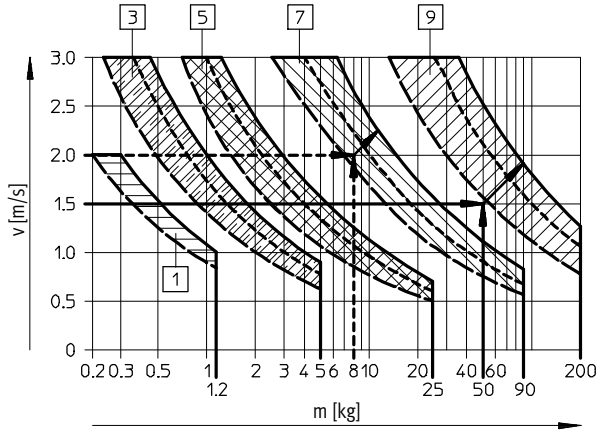
Sectional view

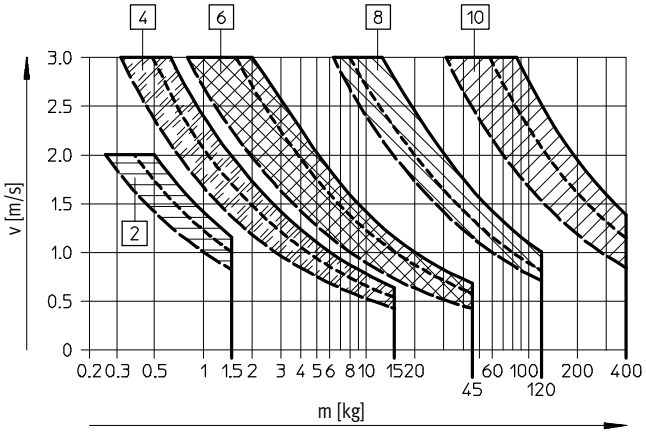


Piston ∅		4	5	7	8	10	12	16	20	25	32
1	Housing	High-alloy steel				Galvanised steel					
2	Piston rod	High-alloy steel									
3	Buffer	Polyamide								Steel with polyurethane	
–	Seals	Nitrile rubber, polyurethane									
–	Note on materials	Free of copper, PTFE and silicone								–	
		Conforms to RoHS									

Selection graph for self-adjusting shock absorbers YSR-C

Impact velocity dependent on mass m





Three force curves are shown for each shock absorber. Interim values must be calculated by averaging. The arrows relate to the examples starting on page ➔ 49.

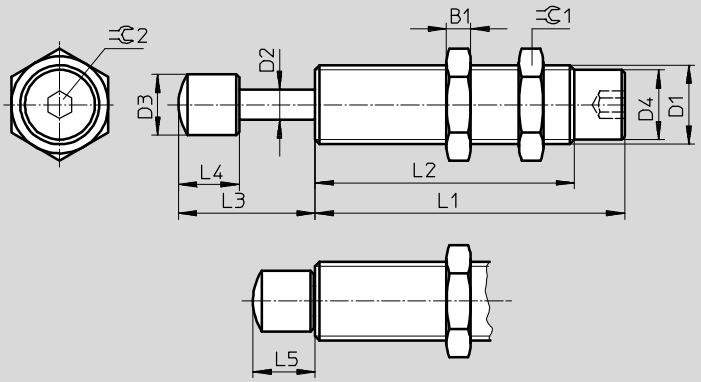
1 YSR-4-4-C
2 YSR-5-5-C
2 YSR-7-5-C
3 YSR-8-8-C
4 YSR-10-10-C
5 YSR-12-12-C
6 YSR-16-20-C
7 YSR-20-25-C
8 YSR-25-40-C
10 YSR-32-60-C

Shock absorber	Force A = ———	Force A = — — —	Force A = - - - -
YSR-4-4-C	0 N	–	50 N
YSR-5-5-C	0 N	50 N	100 N
YSR-7-5-C	0 N	100 N	200 N
YSR-8-8-C	0 N	100 N	200 N
YSR-10-10-C	0 N	150 N	300 N
YSR-12-12-C	0 N	200 N	500 N
YSR-16-20-C	0 N	500 N	800 N
YSR-20-25-C	0 N	800 N	1,200 N
YSR-25-40-C	0 N	1,200 N	2,500 N
YSR-32-60-C	0 N	2,000 N	4,000 N

Shock absorbers YSR-C

Technical data

Dimensions Download CAD data ➔ **www.festo.com**



- Note

To increase the service life:
Avoid the ingress of dirt or fluids into the piston chamber via the piston rod by, for example, using a cover.

Size [mm]	B1	D1	D2 ∅	D3 ∅	D4 ∅	L1 ±0.1
4	2.5	M6x0.5	2	3.5 ±0.05	5.3 ±0.05	28.5
5	3	M8x1	2.5	4.7 ±0.05	6.7 ±0.05	29
7	3.5	M10x1	3	6 ±0.1	8.6 ±0.05	34
8	4	M12x1	4	8 ±0.2	10.4 ±0.1	46
10	5	M14x1	5	10 ±0.2	12.4 ±0.1	55
12	5	M16x1	6	12 ±0.2	14.5 ±0.1	64
16	6	M22x1.5	8	16 ±0.2	19.6 ±0.1	86
20	8	M26x1.5	10	20 ±0.2	23.8 ±0.1	104
25	10	M30x1.5	12	25 ±0.2	27.8 ±0.1	152
32	12	M37x1.5	15	32 ±0.2	34.8 ±0.1	205

Size [mm]	L2 ±0.3	L3	L4	L5	⌀C1	⌀C2	Max. tightening torque ⌀C 1 [Nm]
4	18.5	8.3 +0.6/–0.3	4 ±0.1	4.3 +0.35/–0.25	8	2	1
5	19	10.8 +0.6/–0.3	5.5 ±0.1	5.8 +0.55/–0.25	10		2
7	23	12.3 +0.7/–0.35	7 ±0.2	7.3 +0.55/–0.25	13		3
8	33	16.3 +0.7/–0.35	8 ±0.2	8.3 +0.55/–0.25	15		5
10	42	20.5 +0.7/–0.35	10 ±0.2	10.5 +0.55/–0.25	17		8
12	51	24.5 +0.7/–0.35	12 ±0.2	12.5 +0.55/–0.25	19	–	20
16	69	36.5 +0.7/–0.35	16 ±0.2	16.5 +0.55/–0.25	27		35
20	87	45.5 +0.7/–0.35	20 ±0.2	20.5 +0.55/–0.25	32		60
25	125	61.5 +1.25/–0.75	20.5 ±0.4	21.5 +0.95/–0.55	36		80
32	179	87 +1.25/–0.75	26 ±0.4	27 +0.95/–0.55	46		100

Ordering data

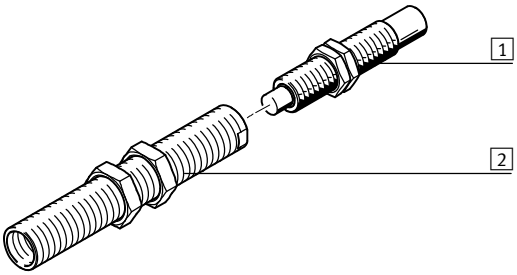
Size [mm]	Part No.	Type
4	**540060**	**YSR-4-4-C**[1)]
5	**158981**	**YSR-5-5-C**[1)]
7	**160272**	**YSR-7-5-C**[1)]
8	**34571**	**YSR-8-8-C**[1)]
10	**191199**	**YSR-10-10-C**[1)]
12	**34572**	**YSR-12-12-C**[1)]
16	**34573**	**YSR-16-20-C**[1)]
20	**34574**	**YSR-20-25-C**[1)]
25	**160273**	**YSR-25-40-C**
32	**160274**	**YSR-32-60-C**

1) Free of copper, PTFE and silicone

Shock absorbers DYSC

Peripherals overview and type codes

Peripherals overview



Accessories

	Type	Brief description	➔ Page/Internet
1	Shock absorber DYSC	Hydraulic shock absorber with rapidly increasing cushioning force curve	23
2	Reducing sleeve DAYH	To improve the cushioning performance in the case of underload, the built-in shock absorber can be replaced by the next smallest shock absorber with the help of the reducing sleeve	45

Type codes

DYSC	–	8	–	8	–	Y1		F

Type

DYSC	Shock absorber

Size

Stroke [mm]

Geometric characteristic

Y1	Internal hex

Stop

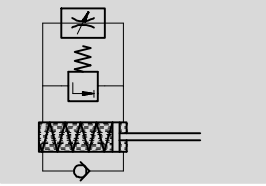
F	With fixed stop

Shock absorbers DYSC

Technical data

FESTO

Function



- Size
  4 … 25
- Stroke length
  4 … 25 mm

General technical data									
Size		4	5	7	8	12	16	20	25
Stroke	[mm]	4	5	5	8	12	18	18	25
Mode of operation		Hydraulic shock absorber with spring return							
		Single acting, pushing							
Cushioning		Self-adjusting, hard characteristic curve							
Cushioning length	[mm]	4	5	5	8	12	18	16	25
Type of mounting		With lock nut							
Impact velocity	[m/s]	0.05 … 2		0.05 … 3					
Mounting position		Any							
Product weight	[g]	5	9	17	36	81	210	370	575
Ambient temperature	[°C]	–10 … +80							
Corrosion resistance class CRC[1]		2							

1) Corrosion resistance class 2 to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

Reset time [s]									
Size		4	5	7	8	12	16	20	25
Reset time[1]		≤ 0.2					≤ 0.3		

1) The specified technical data refers to ambient temperature. At higher temperatures in the 80 °C range, the max. mass and the cushioning work must be reduced by 50% approx. At –10 °C, the reset time may be up to 1 second

Forces [N]								
Size	4	5	7	8	12	16	20	25
Min. insertion force[1]	6.5	7.5	10	18	35	60	100	140
Max. stop force[2] in end positions	100	200	300	500	1,000	2,000	3,000	4,000
Min. resetting force[3]	0.7	0.9	1.2	2.5	5	6	10	14

1) This is the minimum force that must be applied so that the shock absorber is pushed exactly into the retracted end position. This value is reduced correspondingly in the event of an extended external end position
2) If the max. stop force is exceeded, a fixed stop (e.g. YSRA) 0.5 mm must be fitted before the end of stroke
3) This is the maximum force which may act upon the piston rod, allowing for full extension of the shock absorber (e.g. protruding stem)

Energies [J]								
Size	4	5	7	8	12	16	20	25
Max. energy absorption per stroke	0.6	1	2	3	10	25	38	100
Max. energy absorption per hour	5,600	8,000	12,000	18,000	36,000	50,000	80,000	140,000
Max. residual energy	0.006	0.01		0.02	0.05	0.16	0.32	0.8

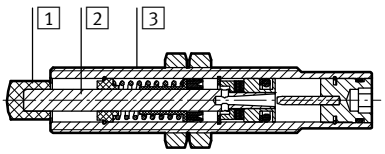
Mass range [kg]								
Size	4	5	7	8	12	16	20	25
Mass range up to	1.2	1.5	5	15	45	70	100	160

Shock absorbers DYSC

Technical data

Materials

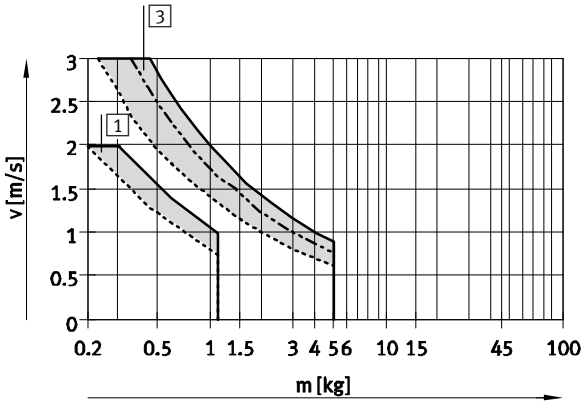
Sectional view

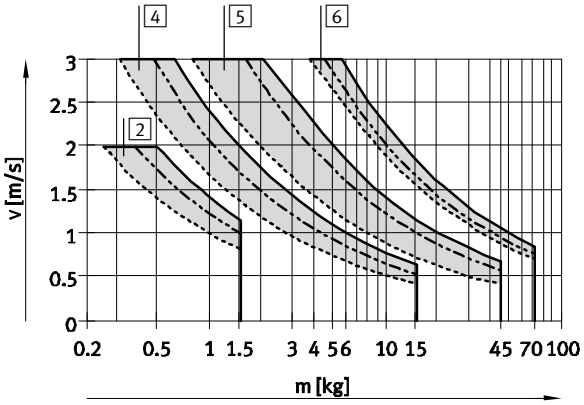


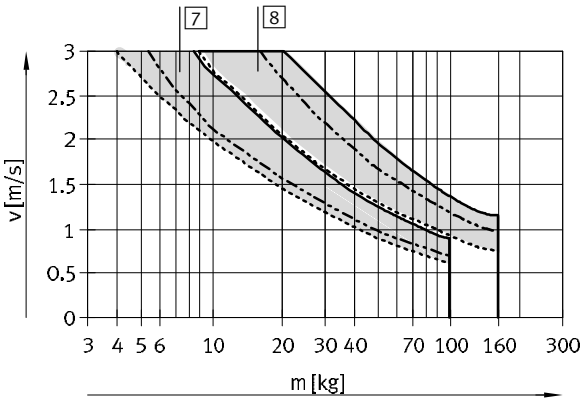
Size	4	5	7	8	12	16	20	25
1 Buffer	POM							
2 Piston rod	High-alloy steel							
3 Housing	High-alloy steel				Galvanised steel			
– Seals	NBR							
Note on materials	Free of copper and PTFE							
	Conforms to RoHS							

Selection graph for self-adjusting shock absorbers DYSC

Impact velocity dependent on mass m







Three force curves are shown for each shock absorber. Interim values must be calculated by averaging.

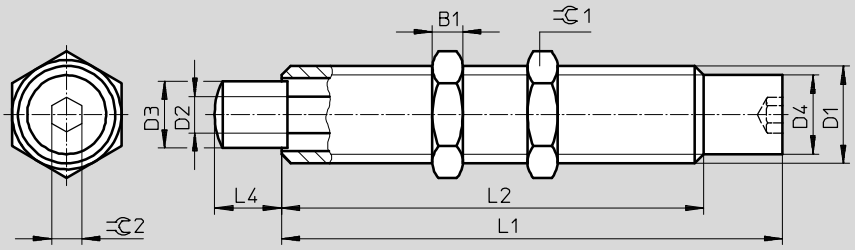
1 DYSC-4-4-Y1F
2 DYSC-5-5-Y1F
3 DYSC-7-5-Y1F
4 DYSC-8-8-Y1F
5 DYSC-12-12-Y1F
6 DYSC-16-18-Y1F
7 DYSC-20-18-Y1F
8 DYSC-25-25-Y1F

Shock absorber	Force A = ———	Force A = - - - - - - -	Force A = — — — —
DYSC-4-4-Y1F	0 N	–	50 N
DYSC-5-5-Y1F	0 N	50 N	100 N
DYSC-7-5-Y1F	0 N	100 N	200 N
DYSC-8-8-Y1F	0 N	100 N	200 N
DYSC-12-12-Y1F	0 N	200 N	500 N
DYSC-16-18-Y1F	0 N	500 N	800 N
DYSC-20-18-Y1F	0 N	800 N	1,200 N
DYSC-25-25-Y1F	0 N	1,200 N	2,500 N

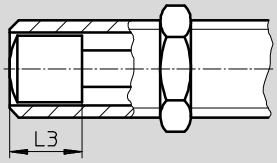
Shock absorbers DYSC

Technical data

Dimensions Download CAD data ➔ **www.festo.com**



Shock absorber in end position



- Note

To increase the service life:
Avoid the ingress of dirt or fluids into the piston chamber via the piston rod by, for example, using a cover.

Size [mm]	B1	D1	D2 ∅	D3 ∅	D4 ∅	L1 ±0.1	L2 +0.3/–0.2
4	2.5	M6x0.5	2	3.5 ±0.05	5.4 ±0.05	35.5	25.5
5	3	M8x1	2.5	4.7 ±0.05	6.7 ±0.05	38.6	28.6
7	3.5	M10x1	3	6 ±0.1	8.6 ±0.05	45.15	34.15
8	4	M12x1	4	7 ±0.1	10.4 ±0.1	59.05	46.05
12	5	M16x1	6	11 ±0.1	14.5 ±0.1	82.5	69.5
16	6	M22x1.5	8	15 ±0.1	19,6 ±0.1	110	93
20	8	M26x1.5	10	18.8 ±0.1	23.8 ±0.1	122	105
25	10	M30x1.5	12	22.8 ±0.1	27.8 ±0.1	165	137

Size [mm]	L3[1)]	L4	⌀C1	⌀C2	Max. tightening torque ⌀C1 [Nm]
4	4	4 +0.30/–0.24	8	2	1
5	5.5	5 +0.32/–0.28	10	2.5	2
7	7	5 +0.37/–0.28	13	3	3
8	8	8 +0.42/–0.33	15	4	5
12	12	12 +0.50/–0.35	19	5	20
16	17	18 +0.50/–0.35	27	5	35
20	20	18 +0.50/–0.35	32	6	60
25	22	25 +0.50/–0.35	36	8	80

1) Buffer length

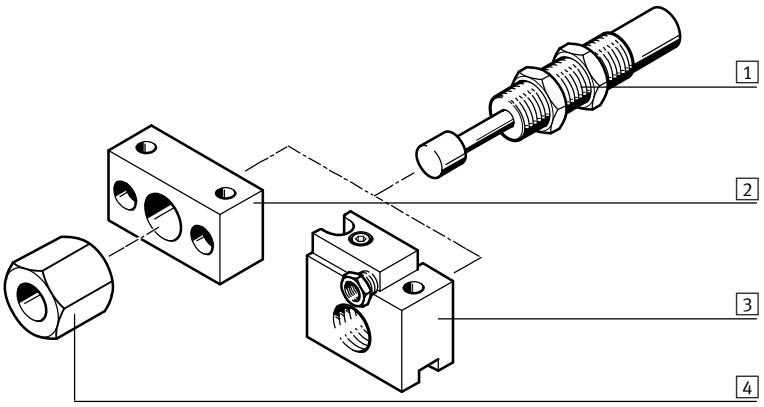
Ordering data

Size [mm]	Part No.	Type
4	**570506**	**DYSC-4-4-Y1F**
5	**548011**	**DYSC-5-5-Y1F**
7	**548012**	**DYSC-7-5-Y1F**
8	**548013**	**DYSC-8-8-Y1F**
12	**548014**	**DYSC-12-12-Y1F**
16	**553593**	**DYSC-16-18-Y1F**
20	**2479149**	**DYSC-20-18-Y1F**
25	**2480234**	**DYSC-25-25-Y1F**

Shock absorbers YSRW

Peripherals overview and type codes

Peripherals overview



Accessories

	Type	Brief description	➔ Page/Internet
1	Shock absorber YSRW	Hydraulic shock absorber with progressive cushioning characteristic	27
2	Mounting flange YSRF	Mounting option for shock absorber	42
3	Mounting flange YSRF-S	Mounting option for shock absorber with attached stop sleeve and position sensing	43
4	Stop limiters YSRA	Stroke limiter for shock absorber	44
–	Inductive proximity sensor SIEN	For mounting flange YSRF-S	45

Type codes

YSRW	–	10	–	20

Type

YSRW	Shock absorber

Size

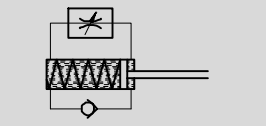
Stroke [mm]

Shock absorbers YSRW

Technical data

FESTO

Function



- Ø - Size
  5 … 20 mm
- | - Stroke length
  8 … 34 mm

General technical data								
Size		5	7	8	10	12	16	20
Stroke	[mm]	8	10	14	17	20	26	34
Mode of operation		Hydraulic shock absorbers with return spring						
		Single acting, pushing						
Cushioning		Self-adjustable						
Cushioning length	[mm]	8	10	14	17	20	26	34
Type of mounting		With locknut						
Impact velocity	[m/s]	0.1 … 2	0.1 … 3					
Mounting position		Any						
Product weight	[g]	8	18	34	54	78	190	330
Ambient temperature	[°C]	–10 … +80						
Corrosion resistance class CRC[1]		2						

1) Corrosion resistance class 2 to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

Reset time [s]								
Size		5	7	8	10	12	16	20
Reset time[1]		≤ 0.2				≤ 0.3		

1) The specified technical data refers to ambient temperature. At higher temperatures in the 80 °C range, the max. mass and the cushioning work must be reduced by 50% approx. At –10 °C, the reset time may be up to 1 second

Forces [N]							
Size	5	7	8	10	12	16	20
Min. insertion force[1]	7.5	10	18	25	35	60	100
Max. stop force[2] in end positions	200	300	500	700	1,000	2,000	3,000
Min. resetting force[3]	0.9	1.2	2.5	3.5	5	6	10

1) This is the minimum force that must be applied so that the shock absorber is pushed exactly into the retracted end position. This value is reduced correspondingly in the event of an extended external end-position
2) If the max. stop force is exceeded, a fixed stop (e.g. YSRA) 0.5 mm must be fitted before the end of stroke
3) This is the maximum force which may act upon the piston rod, allowing for full extension of the shock absorber (e.g. protruding stem)

Energies [J]							
Size	5	7	8	10	12	16	20
Max. energy absorption per stroke	1.3	2.5	4	8	12	35	70
Max. energy absorption per hour	10,000	15,000	21,000	30,000	41,000	68,000	100,000
Max. residual energy	0.01		0.02	0.03	0.05	0.16	0.32

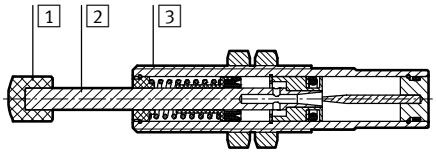
Mass range [kg]							
Size	5	7	8	10	12	16	20
Permissible mass range up to	2	5	10	20	30	50	80

Shock absorbers YSRW

Technical data

Materials

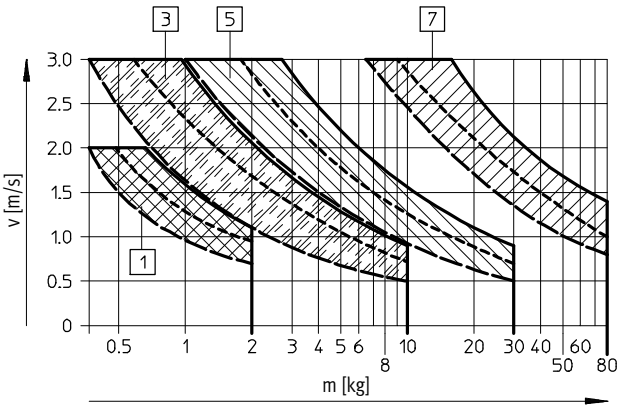
Sectional view

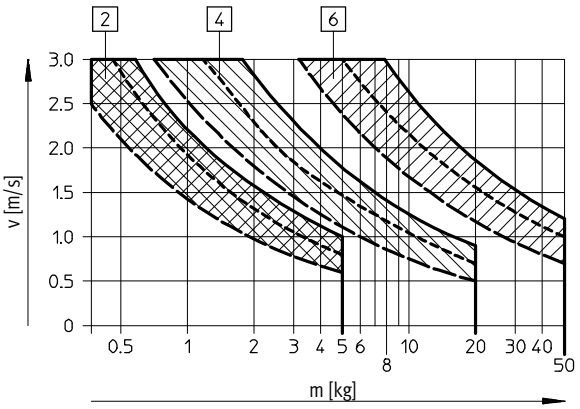


Size		5	7	8	10	12	16	20
1	Buffer	Polyamide						
2	Piston rod	High-alloy steel						
3	Housing	High-alloy steel			Galvanised steel			
–	Seals	Nitrile rubber						
	Note on materials	Free of copper, PTFE and silicone						
		Conforms to RoHS						

Selection graph for self-adjusting shock absorbers with progressive characteristics YSRW

Impact velocity dependent on mass m





Three force curves are shown for each shock absorber. Interim values must be calculated by averaging.

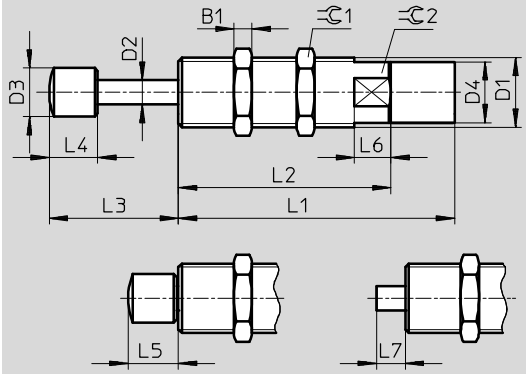
1 YSRW-5-8
2 YSRW-7-10
3 YSRW-8-14
4 YSRW-10-17
5 YSRW-12-20
6 YSRW-16-26
7 YSRW-20-34

Shock absorber	Force A = ———	Force A = — — —	Force A = - - - -
YSRW-5-8	0 N	50 N	100 N
YSRW-7-10	0 N	75 N	150 N
YSRW-8-14	0 N	100 N	200 N
YSRW-10-17	0 N	150 N	300 N
YSRW-12-20	0 N	200 N	400 N
YSRW-16-26	0 N	500 N	800 N
YSRW-20-34	0 N	800 N	1,200 N

Shock absorbers YSRW

Technical data

Dimensions Download CAD data ➔ **www.festo.com**



- Note

To increase the service life:
Avoid the ingress of dirt or fluids into the piston chamber via the piston rod by, for example, using a cover.

Size [mm]	B1	D1	D2 ∅	D3 ∅	D4 ∅	L1 ±0.1	L2 ±0.3	L3
5	3	M8x1	2.5	4.7 ±0.05	6.7 ±0.05	33.5	22.5	13.8 +0.6/–0.25
7	3.5	M10x1	3	6 ±0.1	8.6 ±0.05	41	30	17.3 +0.7/–0.25
8	4	M12x1	4	8 ±0.2	10.4 ±0.1	53	40	22.3 +0.7/–0.25
10	5	M14x1	5	10 ±0.2	12.4 ±0.1	62	49	27.5 +0.7/–0.25
12	5	M16x1	6	12 ±0.2	14.5 ±0.1	72.5	59.5	32.5 +0.7/–0.25
16	6	M22x1.5	8	16 ±0.2	20 ±0.1	91	70	42.5 +0.7/–0.35
20	8	M26x1.5	10	18.8 ±0.2	24 ±0.1	112	91	54.5 +0.7/–0.35

Size [mm]	L4	L5	L6 +0.5	L7	⌀C1	⌀C2	Max. tightening torque ⌀C1 [Nm]
5	5.5 ±0.1	5.8 +0.35/–0.25	5	3.5 ±0.25	10	7	2
7	7 ±0.2	7.3 +0.35/–0.25	6	4.3 ±0.25	13	9	3
8	8 ±0.2	8.3 +0.4/–0.25	8	5.3 +0.3/–0.25	15	11	5
10	10 ±0.2	10.5 +0.4/–0.25	10	6.5 +0.3/–0.25	17	13	8
12	12 ±0.2	12.5 +0.4/–0.25	12	7.5 +0.3/–0.25	19	15	20
16	16 ±0.2	16.5 +0.4/–0.25	12	9.5 +0.3/–0.25	27	20	35
20	20 ±0.2	20.5 +0.4/–0.25	12	11.5 +0.3/–0.25	32	24	60

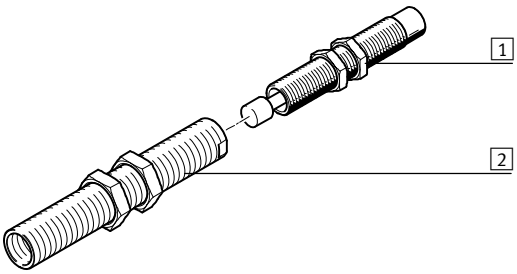
Ordering data

Size [mm]	Part No.	Type
5	**191192**	**YSRW-5-8**
7	**191193**	**YSRW-7-10**
8	**191194**	**YSRW-8-14**
10	**191195**	**YSRW-10-17**
12	**191196**	**YSRW-12-20**
16	**191197**	**YSRW-16-26**
20	**191198**	**YSRW-20-34**

Shock absorbers DYSW

Peripherals overview and type codes

Peripherals overview



Accessories

	Type	Brief description	➔ Page/Internet
1	Shock absorber DYSW	Hydraulic shock absorber with rapidly increasing cushioning force curve	31
2	Reducing sleeve DAYH	To improve the cushioning performance in the case of underload, the built-in shock absorber can be replaced by the next smallest shock absorber with the help of the reducing sleeve	45

Type codes

DYSW – 8 – 14 – Y1 F

Type	
DYSW	Shock absorber

Size

Stroke [mm]

Additional feature	
Y1	Internal hex

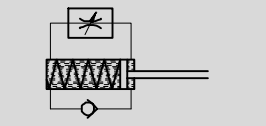
Stop	
F	With fixed stop

Shock absorbers DYSW

Technical data

FESTO

Function



- Ø - Size
  4 … 12
- | - Stroke length
  6 … 20 mm

General technical data							
Size		4	5	7	8	10	12
Stroke	[mm]	6	8	10	14	17	20
Mode of operation		Hydraulic shock absorber with spring return					
		Single acting, pushing					
Cushioning		Self-adjusting, soft characteristic curve					
Cushioning length	[mm]	6	8	10	14	17	20
Type of mounting		With lock nut					
Impact velocity	[m/s]	0.1 … 2		0.1 … 3			
Assembly position		Any					
Product weight	[g]	6	11	21	42	67	91
Ambient temperature	[°C]	–10 … +80					

Reset time [s]							
Size		4	5	7	8	10	12
Reset time[1)]		≤ 0.2					≤ 0.3

1) The specified technical data refers to ambient temperature. At higher temperatures in the 80 °C range, the max. mass and the cushioning work must be reduced by 50% approx. At –10 °C, the reset time may be up to 1 second

Forces [N]						
Size	4	5	7	8	10	12
Min. insertion force[1)]	6.5	7.5	10	18	25	35
Max. stop force [2)] in end positions (housing)	100	200	300	500	700	1,000
Min. resetting force[3)]	0.7	0.9	1.2	2.5	3.5	5

1) This is the minimum force that must be applied so that the shock absorber is pushed exactly into the retracted end position. This value is reduced correspondingly in the event of an extended external end position
2) If the max. stop force is exceeded, a fixed stop (e.g. YSRA) 0.5 mm must be fitted before the end of stroke
3) This is the maximum force which may act upon the piston rod, allowing for full extension of the shock absorber (e.g. protruding stem)

Energies [J]						
Size	4	5	7	8	10	12
Max. energy absorption per stroke	0.8	1.3	2.5	4	8	12
Max. energy absorption per hour	7,000	10,000	15,000	21,000	30,000	41,000
Max. residual energy	0.006	0.01	0.01	0.02	0.03	0.05

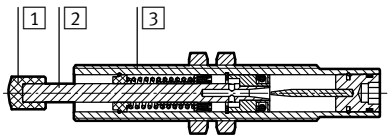
Mass range [kg]						
Size	4	5	7	8	10	12
Mass range up to	1.2	2	5	10	20	30

Shock absorbers DYSW

Technical data

Materials

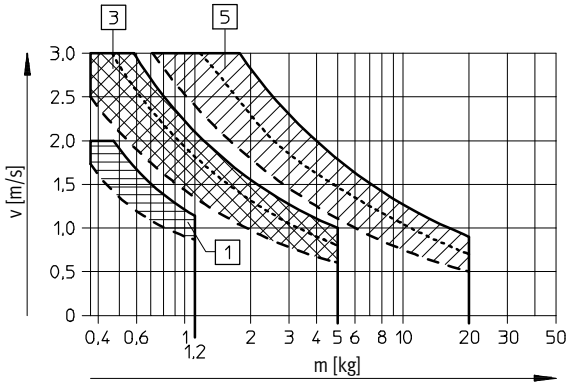
Sectional view

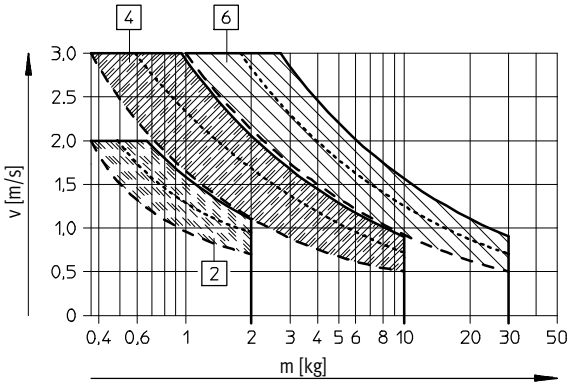


Size		4	5	7	8	10	12
1	Buffer	Polyacetate					
2	Piston rod	High-alloy steel					
3	Housing	High-alloy steel				Galvanised steel	
–	Seals	Nitrile rubber					
	Note on materials	Free of copper, PTFE and silicone					
		Conforms to RoHS					

Selection graph for self-adjusting shock absorbers with progressive characteristics DYSW

Impact velocity dependent on mass m





Three force curves are shown for each shock absorber. Interim values must be calculated by averaging.

1 DYSW-4-6-Y1F
2 DYSW-5-8-Y1F
3 DYSW-7-10-Y1F
4 DYSW-8-14-Y1F
5 DYSW-10-17-Y1F
6 DYSW-12-20-Y1F

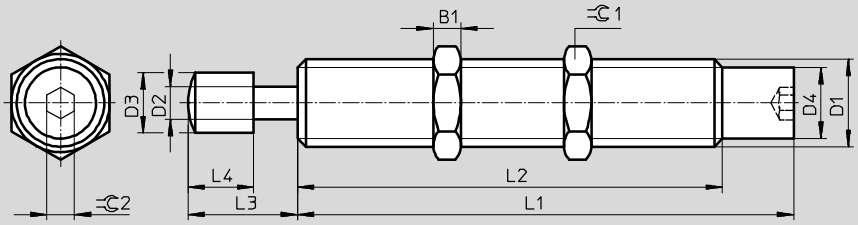
Shock absorber	Force A = ———	Force A = - - - - - - -	Force A = — — — —
DYSW-4-6-Y1F	0 N	–	50 N
DYSW-5-8-Y1F	0 N	50 N	100 N
DYSW-7-10-Y1F	0 N	75 N	150 N
DYSW-8-14-Y1F	0 N	100 N	200 N
DYSW-10-17-Y1F	0 N	150 N	300 N
DYSW-12-20-Y1F	0 N	200 N	400 N

Shock absorbers DYSW

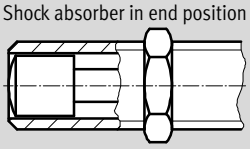
Technical data

FESTO

Dimensions Download CAD data ➔ **www.festo.com**



Shock absorber in end position



- Note

To increase the service life:
Avoid the ingress of dirt or fluids into the piston chamber via the piston rod by, for example, using a cover.

Size [mm]	B1	D1	D2 ∅	D3 ∅	D4 ∅	L1 +0.1
4	2.5	M6x0.5	2	3.5±0.05	5.35±0.05	35.5
5	3	M8x1	2.5	4.7±0.05	6.7±0.05	43.1
7	3.5	M10x1	3	6±0.1	8.6±0.05	52.05
8	4	M12x1	4	7±0.1	10.4±0.1	66.05
10	5	M14x1	5	9±0.1	12.4±0.1	77.55
12	5	M16x1	6	11±0.1	14.4±0.1	90.75

Size [mm]	L2 +0.3 −0.2	L3	L4	⊂1	⊂2	Max. tightening torque ⊂1 [Nm]
4	25.5	6+0.30/−0.24	4±0.05	8	2	1
5	33.1	8+0.32/−0.28	5.5±0.1	10	2.5	2
7	41.05	10+0.37/−0.28	7±0.2	13	3	3
8	53.05	14+0.37/−0.28	8±0.2	15	4	5
10	64.55	17+0.37/−0.28	10±0.2	17	4	8
12	77.75	20+0.45/−0.30	12±0.2	19	5	20

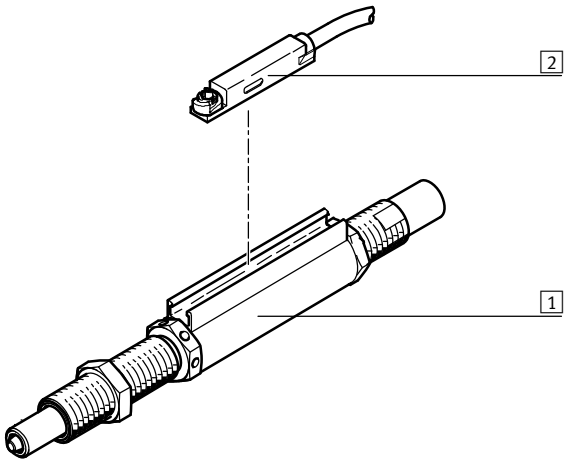
Ordering data

Size [mm]	Part No.	Type
4	**548070**	**DYSW-4-6-Y1F**
5	**548071**	**DYSW-5-8-Y1F**
7	**548072**	**DYSW-7-10-Y1F**
8	**548073**	**DYSW-8-14-Y1F**
10	**548074**	**DYSW-10-17-Y1F**
12	**548075**	**DYSW-12-20-Y1F**

Stop elements YSRWJ

Peripherals overview and type codes

Peripherals overview



Accessories

	Type	Brief description	➔ Page/Internet
1	Stop element YSRWJ	Hydraulic shock absorber with progressive cushioning characteristic. The cushioning length is adjustable	35
2	Proximity switches SME-/SMT-8	Sensing option for end positions	45

Type codes

YSRWJ	–	7	–	10	–	A

Type

YSRWJ	Shock absorber

Size

Stroke [mm]

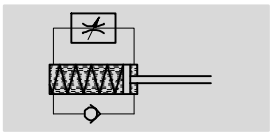
Position sensing

A	Position sensing

Stop elements YSRWJ

Technical data

Function



- Ø - Size
  5 … 8 mm
- I - Stroke length
  7.5 … 13.5 mm

General technical data				
Size		5	7	8
Stroke	[mm]	8	10	14
Mode of operation		A piston rod in front of the shock absorber transmits the force to the shock absorber. This serves as the end stop and actuates the proximity sensor via a magnet mounted on it		
		Single acting, pushing		
Cushioning		Self-adjustable		
Cushioning length	[mm]	8	10	14
Type of mounting		With locknut		
Position sensing		Via proximity sensor		
Impact velocity	[m/s]	0.05 … 2	0.05 … 3	
Repetition accuracy	[mm]	0.02		
Mounting position		Any		
Product weight	[g]	45	75	110
Ambient temperature	[°C]	0 … +60		
Corrosion resistance class CRC[1)]		2		

1) Corrosion resistance class 2 to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

Reset time [s]			
Size	5	7	8
Reset time[1)]	≤ 0.2		

1) The specified technical data refers to ambient temperature. At higher temperatures in the 80 °C range, the max. mass and the cushioning work must be reduced by 50% approx.
At 0 °C, the reset time may be up to 1 second

Forces [N]			
Size	5	7	8
Min. insertion force[1)]	5	18	80
Max. stop force[2)] in end positions	200	300	500
Min. resetting force[3)]	1.5	2	3.5

1) This is the minimum force that must be applied so that the shock absorber is pushed exactly into the retracted end position
2) Impact force may not exceed the maximum specified value
3) This is maximum force that can be exerted on the piston rod so that the shock absorber advances fully

Energies [J]			
Size	5	7	8
Max. energy absorption per stroke	1	2	3
Max. energy absorption per hour	10,000	15,000	21,000
Max. residual energy	0.01		0.02

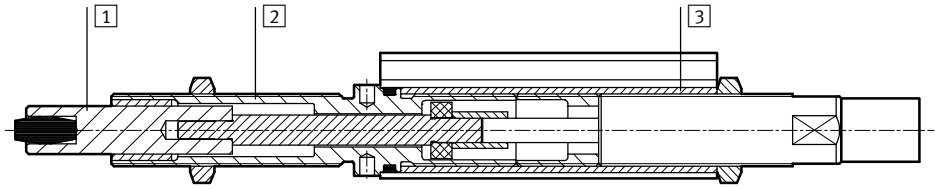
Mass range [kg]			
Size	5	7	8
Permissible mass range up to	2	5	10

Stop elements YSRWJ

Technical data

Materials

Sectional view

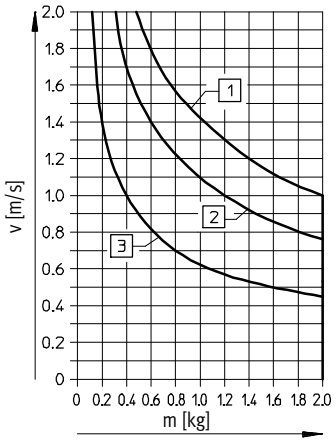


Stop element		
1	Stop bolt	Steel, stainless and reinforced
2	Distance sleeve	Galvanised steel
3	Threaded barrel	Brass, nickel-plated
–	Note on materials	Free of copper, PTFE and silicone
		Conforms to RoHS

Selection graphs for limit stops with shock absorber YSRWJ

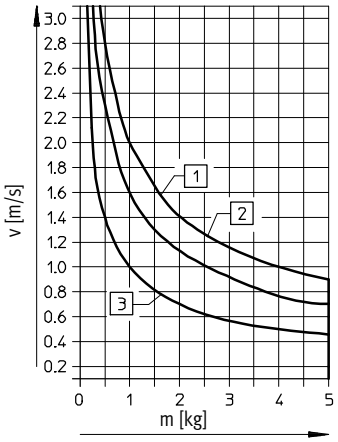
Impact velocity dependent on mass m

YSRWJ-5-8-A



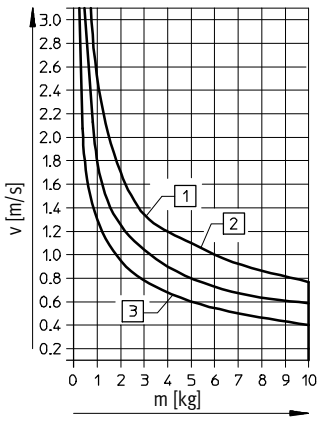
1 Without additional force
2 With additional force A = 50 N
3 With additional force A = 100 N

YSRWJ-7-10-A



1 Without additional force
2 With additional force A = 75 N
3 With additional force A = 150 N

YSRWJ-8-14-A



1 Without additional force
2 With additional force A = 100 N
3 With additional force A = 150 N

Stop elements YSRWJ

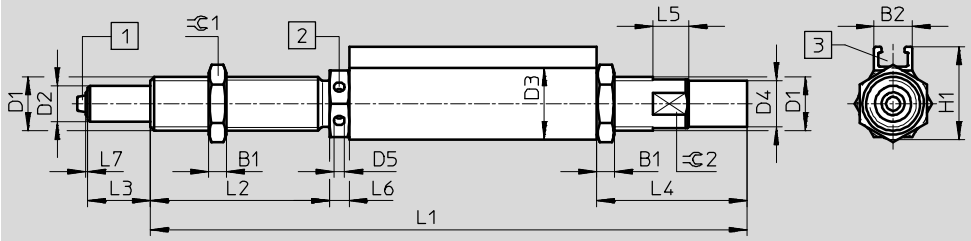
Technical data

Mode of operation

1 Soft cushioning characteristics – cushioning stroke is adjustable
2 End-position sensing via proximity sensor SME-/SMT-8 that can be integrated
3 Precision end-position adjustment
4 Precision end position thanks to internal, metallic inserts

Dimensions

Download CAD data ➔ **www.festo.com**



1 Rubber buffer, only with sizes: YSRWJ-7-10-A and YSRWJ-8-14-A
2 Precision end-position adjustment
3 Slot for proximity sensor SME-/SMT-8

Size [mm]	B1	B2 +0.4	D1	D2	D3 +0.1	D4	D5 +0.1	H1 +0.3	L1 +0.3/–0.1
5	3	8.1	M8x1	4	12	6.7 ±0.05	2	16.5	97.4
7	3.5	8.5	M10x1	6	14	8.6 ±0.05	2.4	18.3	144.8
8	4	8.5	M12x1	8	16	10.4 ±0.1	2.4	20.75	133.3

Size [mm]	L2 +0.4	L3	L4 +0.45/–0.1	L5 +0.5	L6 +0.1/–0.55	L7 +0.3	⌀1	⌀2	Max. tightening torque ⌀1 [Nm]
5	32.5	8 +0.7/–0.55	21.6	5	4.4	0.5	10	7	2
7	40	10 +0.8/–0.55	21.1	6	4	0.5	13	9	3
8	40	14 +0.8/–0.55	33.6	8	4.4	0.5	15	11	5

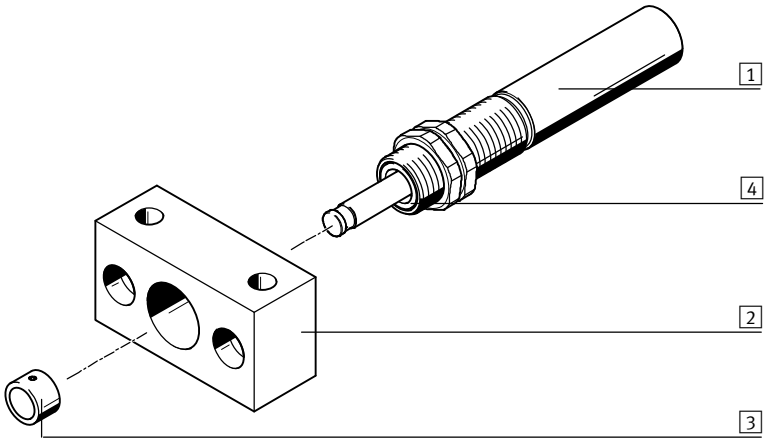
Ordering data

Size [mm]	Part No.	Type
5	**192968**	**YSRWJ-5-8-A**
7	**192967**	**YSRWJ-7-10-A**
8	**192966**	**YSRWJ-8-14-A**

Hydraulic cushioning cylinders DYHR

Peripherals overview and type codes

Peripherals overview



Accessories

	Type	Brief description	➔ Page/Internet
1	Hydraulic cushioning cylinder DYHR	Hydraulic cushioning cylinder with spring return for slow feed speeds	39
2	Mounting flange YSRF	Mounting option for hydraulic cushioning cylinder	42
3	Buffer YSRP	For protecting the piston rod	44
4	Wiper seal; hardened piston rod	The wiper seal (prevents the ingress of dirt) and the hardened piston rod (protects against scratches) greatly increase the service life	–

Type codes

DYHR	–	16	–	20	–	Y5

Type

DYHR	Hydraulic cushioning cylinder

Size

Stroke [mm]

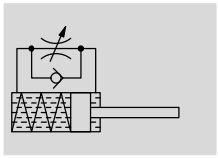
Design characteristic

Y5	Internal hex for setting the flow control valve

Hydraulic cushioning cylinders DYHR

Technical data

Function



- Ø - Size
  16 ... 32
- | - Stroke length
  20 ... 60 mm

General technical data							
Size		16		20		25	32
Stroke	[mm]	20	40	25	50	40	60
Mode of operation		Hydraulic cushioning cylinder with spring return					
		Single-acting, pushing					
Braking speed		Adjustable					
Type of mounting		Via lock nut					
Max. impact velocity	[m/s]	0.3					
Mounting position		Any					
Feed speed	[mm/s]	0.2 ... 100					
Product weight	[g]	190	255	360	440	720	1,380
Ambient temperature	[°C]	0 ... +80					
Corrosion resistance class CRC[1)]		1					

1) Corrosion resistance class 1 according to Festo standard 940 070
Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers

Reset times [s]				
Size	16	20	25	32
Short stroke[1)]	≤ 0.4	≤ 0.5	≤ 0.8	≤ 1.2
Long stroke[1)]	≤ 0.8	≤ 1	–	–

1) Increased reset times must be expected at low temperatures (0 °C). Up to 5 s with sizes 12 and 16 and up to 12 s with sizes 25 and 32.

Forces [N]				
Size	16	20	25	32
Min. feed force[1)]	160	250	400	640
Max. feed force[2)]	1,600	2,500	4,000	6,400
Resetting force[3)]	5.4	9	12.5	18

1) Min. required force for constant braking speed with repetition accuracy
2) Corresponds to max. force in the end position
3) With piston rod advanced

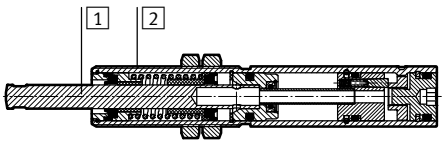
Energies [J]							
Size		16		20		25	32
Stroke	[mm]	20	40	25	50	40	60
Max. energy absorption per stroke		32	64	62.5	125	160	384
Max. energy absorption per hour		100,000	150,000	135,000	200,000	220,000	330,000
Max. residual energy in the end position		0.16		0.32		0.8	2

Hydraulic cushioning cylinders DYHR

Technical data

Materials

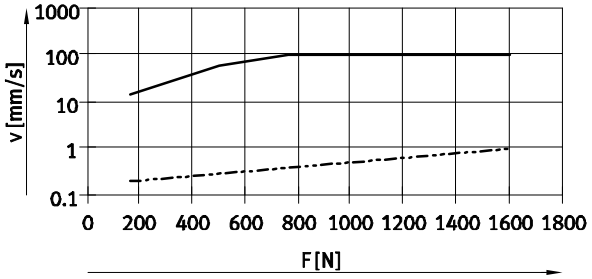
Sectional view



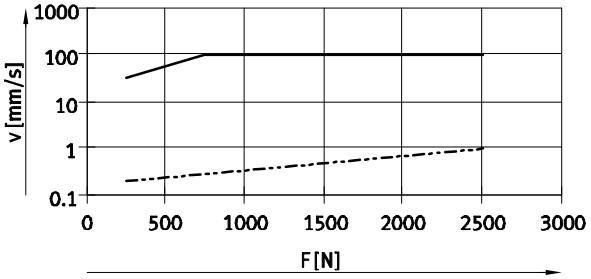
Hydraulic cushioning cylinder		
1	Piston rod	Hardened high-alloy steel
2	Housing	Galvanised steel
–	Seals	Nitrile rubber
	Note on materials	RoHS-compliant

Braking speed v as a function of motive force F and flow control valve setting

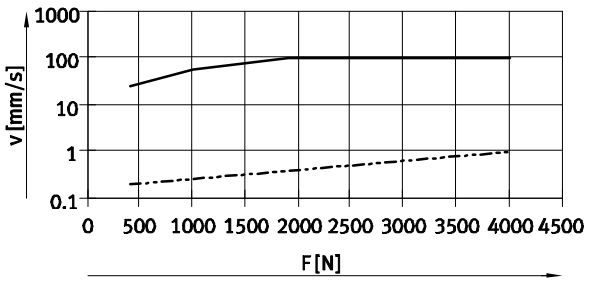
DYHR-16



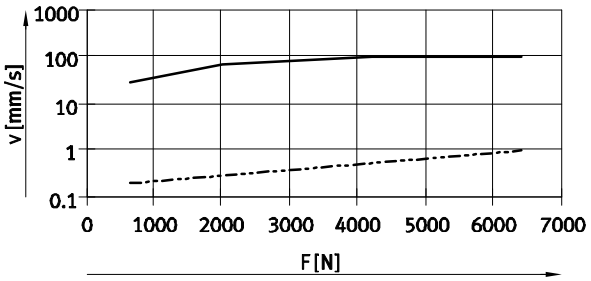
DYHR-20



DYHR-25



DYHR-32



Flow control valve open

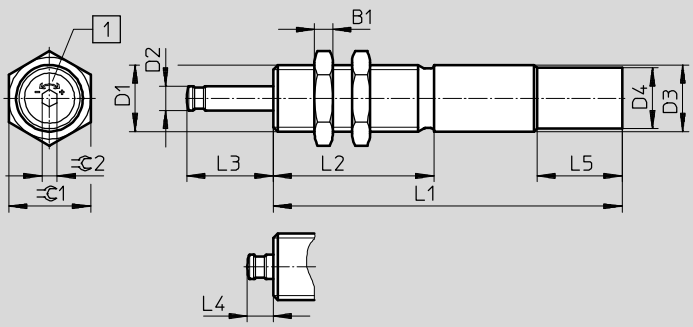
Flow control valve closed

Hydraulic cushioning cylinders DYHR

Technical data

FESTO

Dimensions Download CAD data ➔ **www.festo.com**



\+ = Braking speed becomes harder

– = Braking speed becomes softer

1 Speed control

Size	Stroke [mm]	B1	D1	D2 ∅	D3 ∅ +0.15/–0.1	D4 ∅ +0.15	L1
16	20	6	M20x1.25	8	20	–	115±0.1
	40						150±0.1
20	25	8	M24x1.25	10	24	–	138±0.1
	50						181±0.1
25	40	10	M30x1.5	12	30	28.8	178±0.1
32	60	12	M37x1.5	15	37	34.8	230±0.15

Size	Stroke [mm]	L2 ±0.1	L3	L4	L5 ±0.2	⊂1	⊂2
16	20	53	28.5+0.4/–0.3	8.5+0.45/–0.4	–	24	5
	40		48.5+0.4/–0.3				
20	25	60	35.6+0.4/–0.3	10.6+0.45/–0.4	–	30	5
	50		60.6+0.4/–0.3				
25	40	80	52.8+0.4/–0.3	12.8+0.45/–0.4	28	36	6
32	60	108	76+0.5/–0.4	16+0.5/–0.4	28	46	6

Ordering data

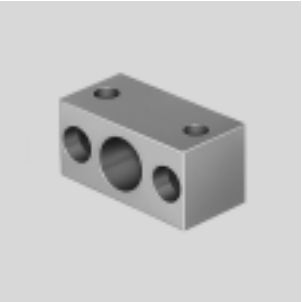
Size	Stroke [mm]	Part No.	Type
16	20	**1155690**	**DYHR-16-20-Y5**
	40	**1155691**	**DYHR-16-40-Y5**
20	25	**1155692**	**DYHR-20-25-Y5**
	50	**1155693**	**DYHR-20-50-Y5**
25	40	**1155694**	**DYHR-25-40-Y5**
32	60	**1155696**	**DYHR-32-60-Y5**

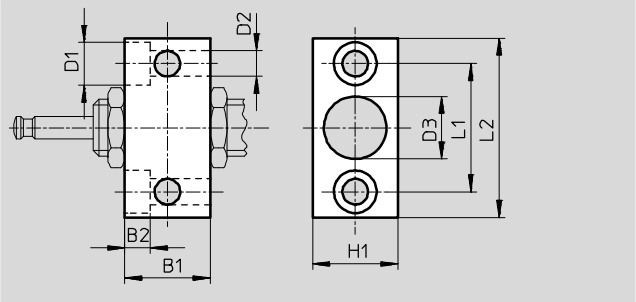
Accessories for cushioning components

Technical data

Mounting flange
YSRF/YSRF-C

Material:
Steel





Possible combinations					
Cushioning components	DYSR-...-		YSR-C	YSRW	YDR
Mounting flange	Y5	Y5-T			
YSRF					
YSRF-8	–	–	■[1]	■[1]	–
YSRF-12	■	–	–	–	–
YSRF-16	■	–	–	–	■
YSRF-20	■	–	–	–	■
YSRF-25	■	–	■	–	■
YSRF-32	■	–	■	–	■
YSRF-C					
YSRF-8-C	■	–	■	■	–
YSRF-12-C	–	■	■	■	–
YSRF-16-C	–	■	■	■	–
YSRF-20-C	–	■	■	■	–

1) For shock absorber size ∅ 7

Dimensions and ordering data

YSRF

For size [mm]	B1	B2	D1	D2	D3	H1	L1	L2	CRC[1]	Weight [g]	Part No.	Type
8	16	5.5	10	5.5	10.2	16	25	38	2	50	**11681**	**YSRF-8**
12	25	6.8	11	6.6	15.2	25	36	50	2	175	**11682**	**YSRF-12**
16	30	9	15	9	20.2	30	45	63	2	300	**11683**	**YSRF-16**
20	36	11	18	11	24.2	36	56	78	2	535	**11684**	**YSRF-20**
25	45	13	20	13.5	30.2	45	63	86	2	895	**11685**	**YSRF-25**
32	55	15	24	15.5	37.2	55	80	108	2	1,730	**11686**	**YSRF-32**

1) Corrosion resistance class 2 according to Festo standard 940 070
Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents

YSRF-C

For size [mm]	B1	B2	D1	D2	D3	H1	L1	L2	CRC[1]	Weight [g]	Part No.	Type
8	20	5.5	10	5.5	12.2	20	28	41	2	90	**34575**	**YSRF-8-C**
12	25	6.8	11	6.6	16.2	25	36	50	2	180	**34576**	**YSRF-12-C**
16	32	9	15	9	22.2	32	45	63	2	330	**34577**	**YSRF-16-C**
20	40	11	18	11	26.2	40	56	78	2	700	**34578**	**YSRF-20-C**

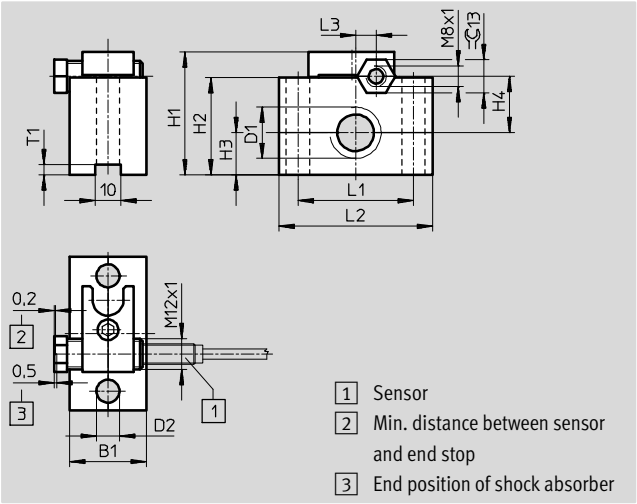
1) Corrosion resistance class 2 according to Festo standard 940 070
Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents

Accessories for cushioning components

Technical data

Mounting flange YSRF-S-C

Material:
Aluminium, steel
Free of copper, PTFE and silicone



Possible combinations		
Cushioning components Mounting flange	YSR-C	YSRW
YSRF-S-8-C	■	■
YSRF-S-12-C	■	■
YSRF-S-16-C	■	■
YSRF-S-20-C	■	■

Dimensions and ordering data

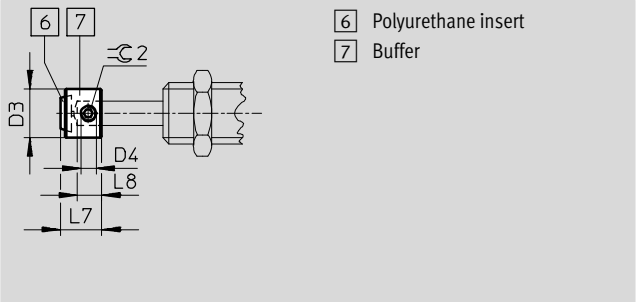
For size [mm]	B1	D1	D2 ∅	H1	H2	H3	H4	L1	L2	L3	T1	Weight [g]	Part No.	Type
8	20	M12x1	5.5	35	25	9.5	16	32	45	4	2	12	**34579**	**YSRF-S-8-C**
12	25	M16x1	6.6	42	32	12.5	20	36	50	3	4	130	**34580**	**YSRF-S-12-C**
16	30	M22x1.5	9	48	38	16.5	22	45	60	8	4	180	**34581**	**YSRF-S-16-C**
20	30	M26x1.5	11	52	42	19	23.5	56	80	11.5	4	250	**34582**	**YSRF-S-20-C**

Note

Inductive sensors for position sensing ➔ 45

Buffer YSRP

Material:
Steel, polyurethane



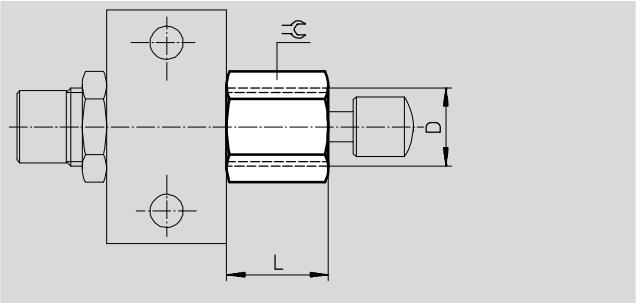
Dimensions and ordering data

For size [mm]	D3	D4	L7	L8	⊂ 2	CRC[1)]	Weight [g]	Part No.	Type
8	8	M2	6,7	4	0,9	2	4	**539638**	**YSRP-8**
12	12	M4	10	6	2	2	7	**11133**	**YSRP-12**
16	16	M5	13.5	8	2.5	2	15	**11134**	**YSRP-16**
20	20	M6	17	10	3	2	27	**11135**	**YSRP-20**
25	25	M8	20.5	12	4	2	52	**11136**	**YSRP-25**
32	32	M8	26	15	4	2	110	**11137**	**YSRP-32**

1) Corrosion resistance class 2 according to Festo standard 940 070
Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents

Stop limiter YSRA-C

Material:
Steel



Dimensions and ordering data

For size [mm]	D	L	⊂	Weight [g]	Part No.	Type
7	M10x1	14.5	13	12	**150932**	**YSRA-7-C**
8	M12x1	18	15	28	**150933**	**YSRA-8-C**
12	M16x1	24.5	19	48	**150934**	**YSRA-12-C**

Accessories for cushioning components

Technical data

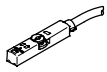
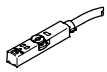
Reducing sleeve DAYH

Material:
Stainless steel

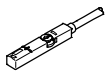
To improve the cushioning performance in the case of underload, the built-in shock absorber can be replaced by the next smallest shock absorber with the help of the reducing sleeve.

Built-in shock absorber	Part No.	Reducing sleeve	Part No.	Next smallest shock absorber
YSR...-C				
YSR-5-5-C	**1165476**	**DAYH-4**	**540060**	**YSR-4-4-C**
DYSC...				
DYSC-8-8-Y1F	**1165484**	**DAYH-7**	**548012**	**DYSC-7-5-Y1F**
DYSC-7-5-Y1F	**1165480**	**DAYH-5**	**548011**	**DYSC-5-5-Y1F**
DYSW-...				
DYSW-12-20-Y1F	**1165491**	**DAYH-10**	**548074**	**DYSW-10-17-Y1F**
DYSW-10-17-Y1F	**1165488**	**DAYH-8**	**548073**	**DYSW-8-14-Y1F**
DYSW-8-14-Y1F	**1165484**	**DAYH-7**	**548072**	**DYSW-7-10-Y1F**
DYSW-7-10-Y1F	**1165480**	**DAYH-5**	**548071**	**DYSW-5-8-Y1F**
DYSW-5-8-Y1F	**1165476**	**DAYH-4**	**548070**	**DYSW-4-6-Y1F**

Ordering data – Proximity sensors for T-slot, magneto-resistive — Technical data ➔ Internet: smt

	Type of mounting	Switch output	Electrical connection	Cable length [m]	Part No.	Type
N/O contact						
	Insertable in the slot from above, flush with cylinder profile, short design	PNP	Cable, 3-wire	2.5	**574335**	**SMT-8M-A-PS-24V-E-2,5-OE**
			Plug M8x1, 3-pin	0.3	**574334**	**SMT-8M-A-PS-24V-E-0,3-M8D**
			Plug M12x1, 3-pin	0.3	**574337**	**SMT-8M-A-PS-24V-E-0,3-M12**
		NPN	Cable, 3-wire	2.5	**574338**	**SMT-8M-A-NS-24V-E-2,5-OE**
			Plug M8x1, 3-pin	0.3	**574339**	**SMT-8M-A-NS-24V-E-0,3-M8D**
N/C contact						
	Insertable in the slot from above, flush with cylinder profile, short design	PNP	Cable, 3-wire	7.5	**574340**	**SMT-8M-A-PO-24V-E-7,5-OE**

Ordering data – Proximity sensors for T-slot, magnetic reed — Technical data ➔ Internet: sme

	Type of mounting	Switch output	Electrical connection	Cable length [m]	Part No.	Type
N/O contact						
	Insertable in the slot from above, flush with cylinder profile	Contacting	Cable, 3-wire	2.5	**543862**	**SME-8M-DS-24V-K-2,5-OE**
			Plug M8x1, 3-pin	0.3	**543861**	**SME-8M-DS-24V-K-0,3-M8D**
	Insertable in the slot lengthwise, flush with the cylinder profile	Contacting	Cable, 3-wire	2.5	**150855**	**SME-8-K-LED-24**
			Plug M8x1, 3-pin	0.3	**150857**	**SME-8-S-LED-24**
N/C contact						
	Insertable in the slot lengthwise, flush with the cylinder profile	Contacting	Cable, 3-wire	7.5	**160251**	**SME-8-O-K-LED-24**

Ordering data – Inductive sensors M8, for mounting flange YSRF-S-C — Technical data ➔ Internet: sien

	Electrical connection		Switch output	LED	Cable length [m]	Part No.	Type
	Cable	M8 plug					
NO contact							
	3 wires	–	PNP	■	2.5	**150386**	**SIEN-M8B-PS-K-L**
	–	3-pin	PNP	■	–	**150387**	**SIEN-M8B-PS-S-L**
NC contact							
	3 wires	–	PNP	■	2.5	**150390**	**SIEN-M8B-PO-K-L**
	–	3-pin	PNP	■	–	**150391**	**SIEN-M8B-PO-S-L**

Ordering data – Connecting cables — Technical data ➔ Internet: nebu

	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Type
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	**541333**	**NEBU-M8G3-K-2.5-LE3**
			5	**541334**	**NEBU-M8G3-K-5-LE3**
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	**541338**	**NEBU-M8W3-K-2.5-LE3**
			5	**541341**	**NEBU-M8W3-K-5-LE3**

Calculation tool for cushioning components

Technical data

This selection aid helps you find the right shock absorber for every application.
When you are choosing a shock absorber, we recommend that you proceed as follows:

1. Determine the following values, effective at the time of impact:
   – Force (A)
   – Equivalent mass m_{equiv}
   – Impact velocity (v)
2. Select a shock absorber from the graphs on the following pages.
3. Check your selection on the basis of its maximum cushioning energy ($W_{max.}$)

Note

Sizing software
Shock absorber selection
➔www.festo.com

When you are choosing a shock absorber for your application, ensure that the following values are not exceeded:

– Permissible energy load per stroke:
  $W_{min.}$ = 25%
  $W_{max.}$ = 100%
– Recommended energy load per stroke:
  $W_{opt.}$ = 50% ... 100 %
– Max. energy absorption per hour
– Max. residual energy
– Max. stop force in end position

The (angular) velocity required in the formulae is the velocity at the time of the impact on the shock absorber. This depends on the dynamic characteristics of the drive component and is thus difficult to determine.

It is better to determine the mean velocity ($v_m = s/t$ or $\omega_m = \varphi/t$).

In order to prevent damage to the drive concerned, calculations should in the interests of safety be based on the following values:
v = 1.25 ... 2 v_m
ω = 1.25 ... 2 ω_m
Guide values for linear motions:
Factor 2 with strokes ‹ 50 mm,
factor 1.5 with strokes › 50 mm and ‹ 100 mm,
factor 1.25 with strokes › 100 mm.

The fact that the (angular) velocity appears in the calculation as a squared value means that the expected error becomes considerably larger. The calculation can thus be regarded only as an approximation. The safety factor does, however, ensure that the selected shock absorber is not too small.

The following formulae are required for the calculation:

$$A = F + G$$

$$A = F + m \times g \times \sin\alpha$$

$$W_{total} = \frac{1}{2} \times m \times v^2 + A \times s < W_{max.}$$

$$W_h = W_{total} \times \text{Stroke} \div \text{Hours} < W_{hmax.}$$

The following applies additionally for rotary motions:

$$m_{equiv.} = \frac{J}{R^2}$$

$$v = \omega \times R$$

$$A = \frac{M}{R} + m \times g \times \sin\alpha \times \frac{a}{R}$$

The following abbreviations are used:

A = Additional force = F + G [N]
F = Cylinder force minus frictional force [N]
G = Force due to weight = m x g x sin α

Special cases:
α = 0°: Horizontal motion
G = 0
α = 90°: Downward motion
G = m x g
α = 90°: Upward motion:
G = –m x g

v = Impact velocity [m/s]
$m_{equiv.}$ = Equivalent mass [kg]
g = Acceleration due to gravity 9.81 [m/s^2]
s = Shock absorber stroke [m]
α = Impact angle [°]
W_{total} = Cushioning work/stroke [J]
W_h = Cushioning work/hour [J]

J = Mass moment of inertia [kg x m^2]
R = Distance between mass pivot point and shock absorber [m]
ω = Angular velocity [rad/s]
M = Drive torque [Nm]
a = Distance between centre of gravity of mass and pivot point

Calculation tool for cushioning components

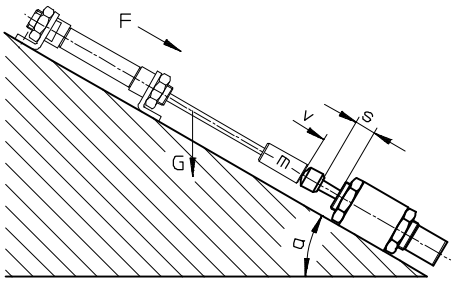
Technical data

Sizing example for linear motion

This example illustrates the procedure for the selection of a shock absorber for the application shown in the adjacent drawing:

A = F + m x g x sin α
= 190 N + 50 x 9.81 x sin α N
= 537 N

m_{equiv} = m = 50 kg



m = 50 kg
v = 1.5 m/s
α = 45°
F = 190 N

(∅ 20 mm with p = 6 bar,
1,800 strokes per hour)

In the process of selecting shock absorbers on the basis of the graphs (see data sheets), the force (A) is governed by the first curve to the right of the point of intersection of the equivalent mass (m_{equiv}) and the impact velocity (v). The curves move to the left as the additional force increases.
Three force curves are given for each shock absorber. Interim values must be calculated by averaging. As the graphs show (continuous line), possible choices are the shock absorbers DYSR-25-40 and YSR-25-40-C.
We must now determine whether the maximum permissible values for cushioning work ($W_{max.}$) and cushioning work per hour ($W_{hmax.}$) are not being exceeded. These maximum permissible values and the stroke length (s) can be found in the tables (below the graphs).

Experiment:

W_{total} = ½ x m x v^2 + A x s
= (1/2 x 50 x 1.5^2 +
537 x 0.04) Nm = 78 J

W_h = W_{total} x strokes/h
= 78 Nm x 1,800
= 140,000 J

For the above application, both shock absorbers are suitable.
Further selection criteria are adjustment facilities and size.

Result

	DYSR-25-40	YSR-25-40-C
W_{total}	78 J	78 J
W_h	140,000 J	140,000 J
$W_{max.}$ [1)]	160 J > W_{total}	160 J > W_{total}
$W_{hmax.}$	220,000 > $W_{max.}$	150,000 > $W_{max.}$

1) The degree of utilisation is 49% in both cases.

Calculation tool for cushioning components

Technical data

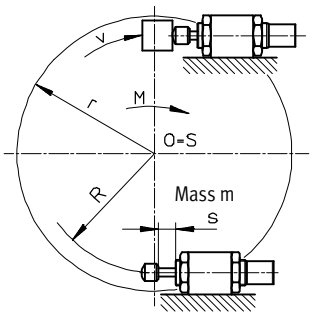
Sizing example for rotary motion

Example for rotary motion:

m_{equiv} = J/R^2 = 8 kg

v = ω x R

A = M/R = 40 N



J = 2 kg m^2

ω = 4 rad/s

R = 0.5 m

M = 20 Nm

900 strokes per hour

In the process of selecting shock absorbers on the basis of graphs (see data sheets), the force (A) is governed by the first curve to the right of the point of intersection of the equivalent mass (m_{equiv}) and the impact velocity (v). The curves move to the left as the additional force increases.
Three force curves are given for each shock absorber. Interim values must be calculated by averaging. As the graphs show (dotted line), possible choices are the shock absorbers DYSR-16-20 and YSR-16-20-C.

We must now determine whether the maximum permissible values for cushioning work ($W_{max.}$) and cushioning work per hour ($W_{hmax.}$) are not being exceeded. These maximum permissible values and the stroke length (s) can be found in the tables (below the graphs).

Note: The impact angle must be noted with rotary applications.

$$\tan\alpha = \frac{s}{R}$$

s = Cushioning stroke

Experiment:

W_{total} = ½ x m x v^2 + A x s
= (1/2 x 8 x 2^2 + 40 x 0.02) J = 17 J

W_h = W_{total} x strokes/h
= 17 J x 900
= 15,300 J

For the above application, both shock absorbers are suitable.
Further selection criteria are adjustment facilities and size.

Result

	DYSR-16-20[3]	YSR-16-20-C
W_{total}	17 J	17 J
W_h	15,300 J	15,300 J
$W_{max.}$	32 J > W_{total}[1]	30 J > W_{total}[2]
$W_{hmax.}$	100,000 > $W_{max.}$	64,000 > $W_{max.}$

1) The degree of utilisation is 53%.
2) The degree of utilisation is 57%.
3) Use without buffer.