Hand lever valves VHER, NPT





### Hand lever valves VHER, NPT

Key features



#### Powerful

- 1 - Flow rate 600 ... 3800 l/min

#### Versatile

port 2

- 4/3-way valve Mid-position closed Mid-position exhausted
- Connection NPT1/8, NPT1/4, NPT1/2
  3/3-way valve The hand lever valve VHER can be

used as a 3/3-way valve by sealing

#### Practical

These valves can be used to stop single-acting cylinders (3/3-way valve) or double-acting cylinders (4/3-way valve) within the stroke range. With the mid-position closed, the drive piston moves until the forces are balanced.

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With the mid-position exhausted, the piston can be moved manually (only the frictional forces have to be overcome).

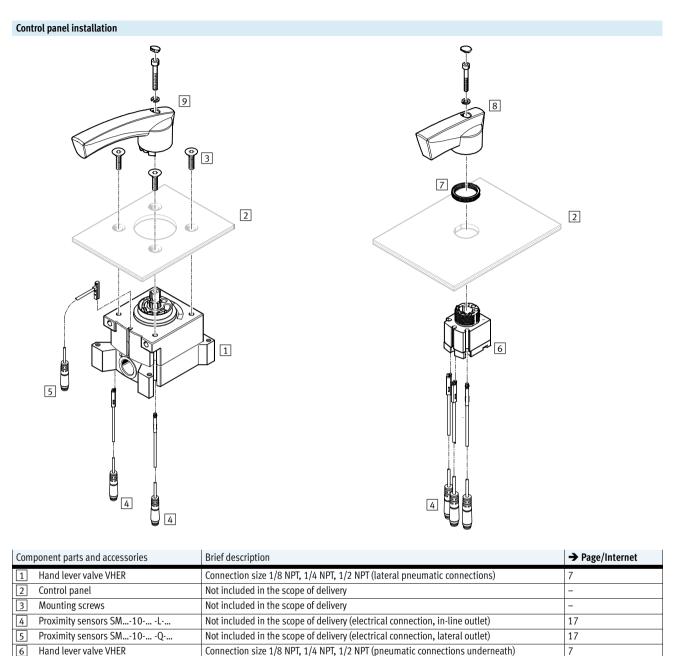
## Hand lever valves VHER-B43, NPT Product range overview

Function	Version	Туре	Nominal flow rate [l/min]	Hand lever	→ Page/ Internet									
4 2	Port undernea	th, mid-position closed												
€±IIIIX	2	VHER-H-B43C-B-N18	800	Metal	7									
1 3		VHER-H-B43C-B-N14	1500	Metal	7									
		VHER-H-B43C-B-N12	3800	Metal	7									
	Port at the side	Port at the side, mid-position closed												
	a	VHER-H-B43C-N18	600	Metal	7									
6		VHER-H-B43C-N14	1150	Metal	7									
		VHER-H-B43C-N12	3200	Metal	7									
4   2	Port undernea	Port underneath, mid-position exhausted												
		VHER-H-B43E-B-N12	3800	Metal	7									
	Port at the side	e, mid-position exhausted												
		VHER-H-B43E-N12	3200	Metal	7									

### Hand lever valves VHER, NPT

Overview of peripherals

#### FESTO



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Control panel mounting

Small, metal

Large, metal

Knurled nut

Actuating lever

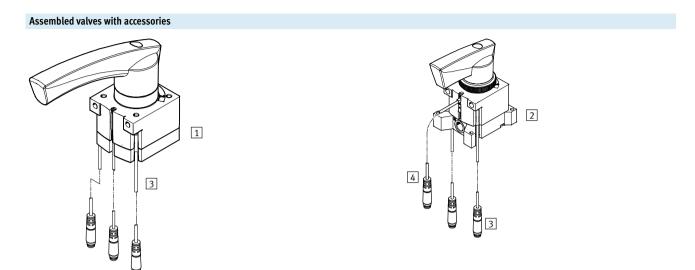
Actuating lever

7

8

9

## Hand lever valves VHER, NPT Overview of peripherals



Con	nponent parts and accessories	Brief description	→ Page/Internet
1	Hand lever valve VHER	Connection size 1/8 NPT, 1/4 NPT, 1/2 NPT with metal lever (pneumatic connections	7
		underneath)	
2	Hand lever valve VHER	Connection size 1/8 NPT, 1/4 NPT, 1/2 NPT with metal lever (lateral pneumatic connections)	7
3	Proximity sensors SM10L	Not included in the scope of delivery (electrical connection, in-line outlet)	17
4	Proximity sensors SM10Q	Not included in the scope of delivery (electrical connection, lateral outlet)	17

		VHER	] -	-	Н	-	-		] –		
								-	]		
Туре											
VHER	Hand lever valve with detent										
Design											
-	Hand lever, metal version										
	actuation										
Н	Hand lever, top										
Valve fu											
B43C	4/3-way valve, detenting, mid-positio	n									
	closed										
B43E	4/3-way valve, detenting, mid-positio	n									
	open										
Directio	n of flow										
-	Non-reversible								-		
Connect	ion direction, pneumatic connection										
-	At the side									-	
В	Underneath										
Connect	ion size, pneumatic connection										
N18	1/8NPT										
N14	1/4NPT										
N12	1/2NPT										

1114	1/4011
N12	1/2NPT

600 ... 3800 l/min

-0.95 ... +10 bar

- 🚺 - Flow rate

- **L** - Pressure



#### General technical data

- L - Temperature range -20 ... +80 °C

General technical data									
Connection size			1/8 NPT	1/4 NPT	1/2 NPT				
Valve function			4/3-way, detenting, mid-po	sition closed, exhausted	d or pressurised				
Design			Rotary slide valve						
Sealing principle			Hard						
Type of mounting			Option of front panel moun	ting or through-holes					
Type of pilot control			Direct						
Type of actuation			Manual						
Actuating lever (can be removed) Metal (die-cast aluminium)									
Actuator lock None									
Switching position indication			Via accessories						
Mounting position			Any						
Direction of flow			Non-reversible						
Non-overlapping			Yes						
Exhaust air function			With flow control						
Nominal flow rate	Port at side	[l/min.]	600	1150	3200				
	Port underneath	[l/min.]	800	1500	3800				
Nominal width		[mm]	6	8	12				
Pneumatic connection 1, 2, 3, 4			1/8 NPT	1/4 NPT	1/2 NPT				
Actuating torque at 6 bar		[Nm]	0.9	2	5				

#### Operating and environmental conditions

Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure	[bar]	0 10 (vacuum only permitted at port 3)
Ambient temperature	[°C]	-20 +80
Temperature of medium	[°C]	-20 +80
Corrosion resistance class CRC <sup>1)</sup>		2

1) Corrosion resistance class 2 according to Festo standard 940070

Components subject to moderate corrosion stress. External visible parts with primarily decorative surface requirements which are in direct contact with the surrounding industrial environment or media such as coolants or lubricating agents.

#### Proximity sensors for switching position indication

TTOXIMITY SCHOOLS TOT SWITCHING	position mulcation										
Connection size	Connection direction	Туре	Туре								
		SME-10L	SMT-10L	SME-10Q	SMT-10Q						
1/8 NPT	Underneath										
	At the side	-	-								
1/4 NPT	Underneath										
	At the side	-	-								
1/2 NPT	Underneath										
	At the side	-	-								

Technical data VHER-H-B43, NPT

#### Operation with different pressures

#### Vacuum operation

The direction of flow of the VHER-B43 valves is clearly defined and cannot be reversed.

#### · 🚪 - Note

A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in

During vacuum operation:

mid-position closed

(VHER-...-B43C-...)

the intake air getting into the valve (e.g. when operating a suction cup).

During vacuum operation:

mid-position pressurised

(VHER-...-B43U-...)

The vacuum may only be connected to

port 3 to maintain the direction of

flow.

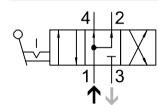
-0.95 ... 0 bar

Vacuum operation at port 3:

#### - 📱 - 🛛 Note

During vacuum operation, the valve function changes from exhausted (VHER-...-B43E-...) to pressurised (VHER-...-B43U-...) and vice versa.

During vacuum operation: mid-position exhausted (VHER-...-B43E-...)



(During normal operation: midposition pressurised VHER-...-B43U-...)

#### - Note

Vacuum must not be connected to port 1.

#### Connections with vacuum:

- Vacuum is generated by connecting vacuum generator to port 3
- Exhaust (or pressurisation) takes place via port 1
- Vacuum operation (e.g. suction cup) takes place at port 2 (or 4)

(During normal operation: midposition closed VHER-...-B43C-...)

1

1

3

#### Dual-pressure operation

Valves VHER-B43 are suitable for dual-pressure operation.

Please note that for design reasons compressed air may only be applied to port 1 and 3.

mid-position exhausted

3

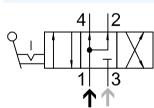
1

(During normal operation: mid-

position exhausted VHER-...-B43E-...)

Υ

mid-position pressurised VHER-...-B43U-...

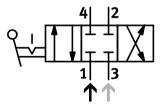


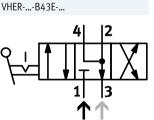
#### 📲 - Note

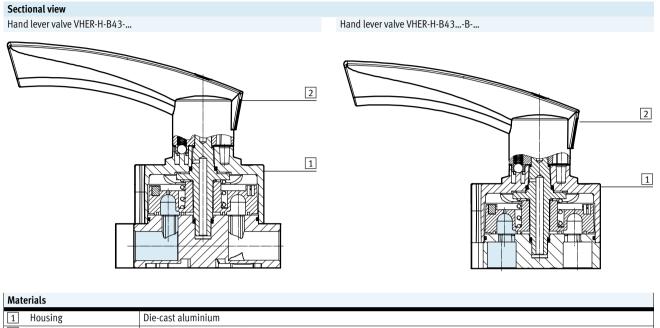
In the case of dual-pressure operation, the higher pressure must always be applied to port 1.

Connections with dual-pressure operation:

- Supply port: port 1 (high pressure)
- Supply port: port 3 (lower pressure)

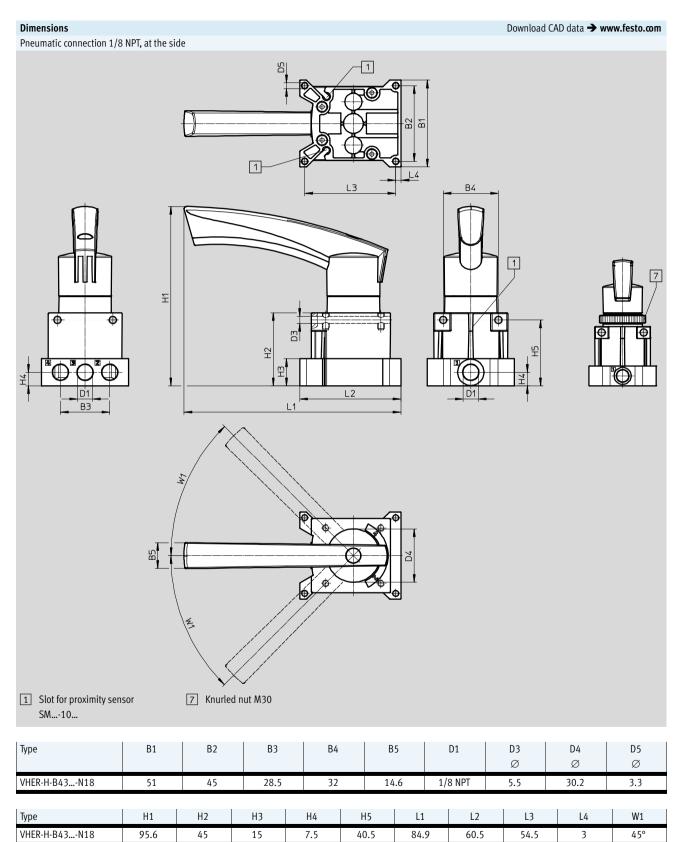




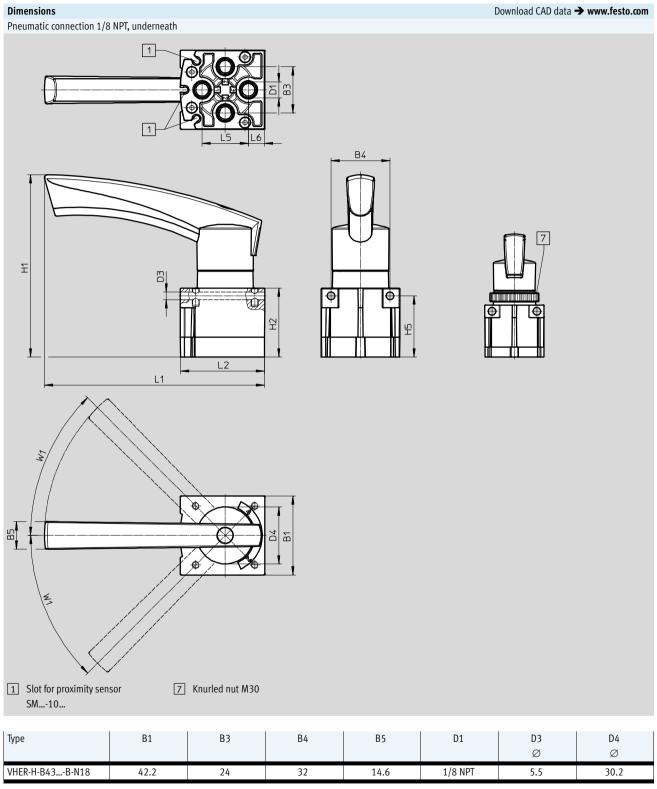


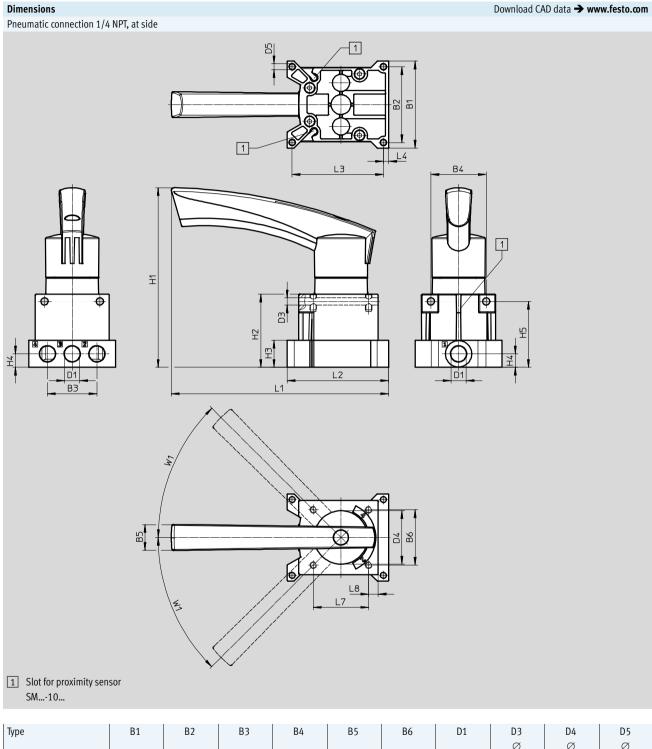
	atoriato	
1	Housing	Die-cast aluminium
2	Actuating lever	Metal (die-cast aluminium)
-	Seals	NBR
-	Note on materials	RoHS compliant
-	Note on materials	Free of copper and PTFE

Technical data VHER-H-B43, NPT



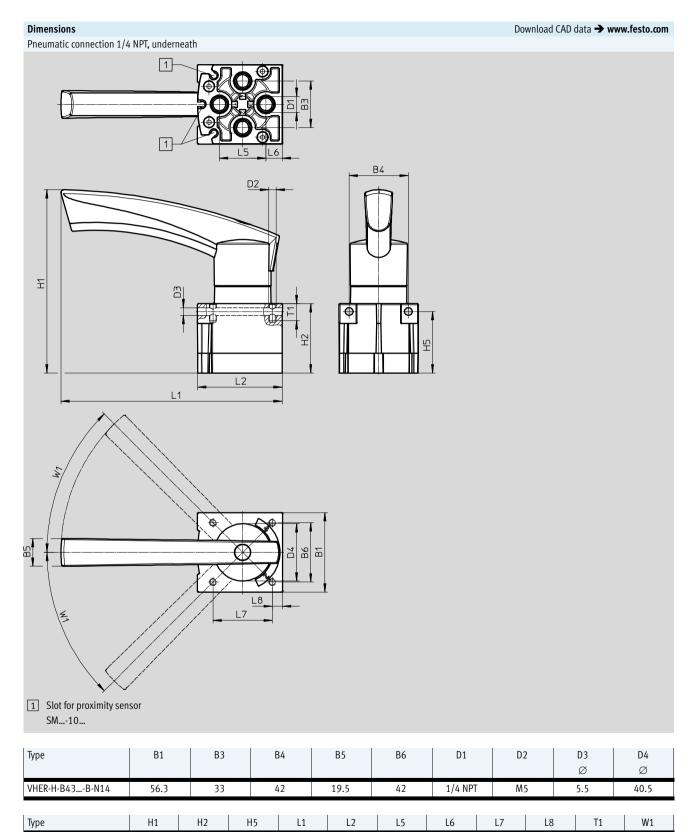
Technical data VHER-H-B43, NPT





									Q	ð	Ø	Ø
VHER-H-B43N14	66	57.5	37	.5	42	19.5	42	1/4 NF	ΥT 5.	.5	40.5	4.5
			1			1	1					
Туре	H1	H2	H3	H4	H5	L1	L2	L3	L4	L7	L8	W1
VHER-H-B43N14	136.3	55.5	20.5	10.3	50	164.8	77	69.2	4	42	7.2	45°

Technical data VHER-H-B43, NPT



VHER-H-B43...-B-N14

129.8

49

43.5

156.6

59.8

33

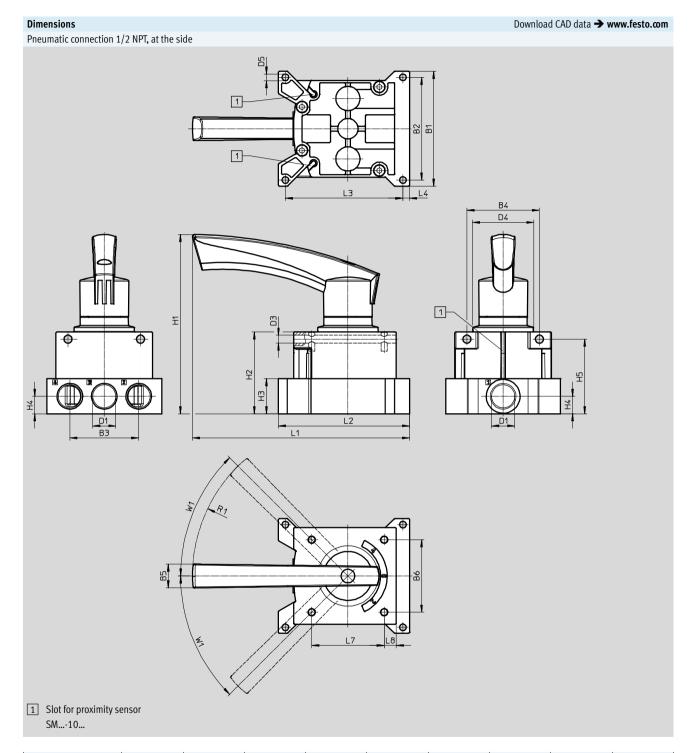
11.4

42

7.2

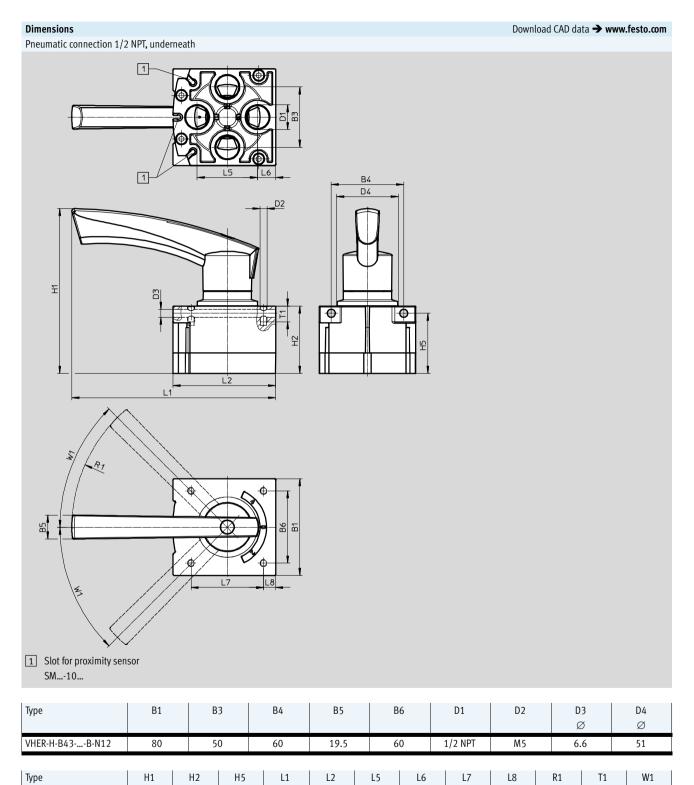
12

45°



Туре	B1		B2	B3	E	34	B5	D:	1	D3	D4		D5
										Ø	Ø		Ø
VHER-H-B43N12	95		85	57	(	60	19.5	1/2	NPT	6.6	51		5.5
Туре	H1	H2	H3	H4	H5	L1	L2	L3	L4	L7	L8	R1	W1
VHER-H-B43N12	149	68	29	14.5	61.8	180	108.5	97.3	5.5	60	10	128	45°

Technical data VHER-H-B43, NPT



VHER-H-B43-...-B-N12

136.5

55.8

49.8

168.6

84.8

50

15

60

10

128

45°

13

Ordering data - Hand lev	ver valves											
Circuit symbol	Description	Actuating lever	Pneumatic connection	Weight	Width	Part No.	Туре					
				[g]	[mm]							
4/3-way valve <sup>1)</sup>												
4 2	mid-position	Metal	Underneath	220	42	3488213	VHER-H-B43C-B-N18					
$9   \uparrow \uparrow \downarrow \downarrow \downarrow \checkmark$	closed		At the side	260	51	3488212	VHER-H-B43C-N18					
			Underneath	510	56	3520389	VHER-H-B43C-B-N14					
1   5			At the side	560	66	3520365	VHER-H-B43C-N14					
			Underneath	860	80	3192086	VHER-H-B43C-B-N12					
			At the side	1010	95	3192085	VHER-H-B43C-N12					
4   2	mid-position	Metal	Underneath	860	80	3192088	VHER-H-B43E-B-N12					
	exhausted		At the side	1010	95	3192087	VHER-H-B43E-N12					

1) The hand lever valve can be used as a 3/3-way valve by sealing port 2.

Description	Connection			Part No.	Туре	PU <sup>1)</sup>
Pneumatic con	nection: undern	eath, external hexagon				
	1/8 NPT	NPT thread with sealing ring for	Tubing O.D. 1/8 "	533270	QBM-1/8-1/8-U	10
		(short design)	Tubing 0.D. 5/32 "	572305	QBM-1/8-5/32-U	10
	1/8 NPT	NPT thread with sealing ring for	Tubing O.D. 5/32 "	533271	QB-1/8-5/32-U	10
	1/4 NPT	NPT thread with sealing ring for	Tubing O.D. 1/4 "	533276	QB-1/4-1/4-U	10
	_, ,		Tubing 0.D. 5/32 "	567772	QB-1/4-5/32-U	10
			Tubing 0.D. 3/16 "	533275	QB-1/4-3/16-U	10
			Tubing 0.D. 5/16 "	533277	QB-1/4-5/16-U	10
	1/2 NPT	NPT thread with sealing ring for	Tubing O.D. 3/8"	533283	QB-1/2-3/8-U	5
Je starter and the second s			Tubing O.D. 1/2"	533284	QB-1/2-1/2-U	5
Doumatic con	naction undern	eath, internal hexagon				
	1/8 NPT	NPT thread with sealing ring for	Tubing O.D. 5/16 "	572319	QB-1/8-5/16-I-U	10
	-,		Tubing 0.D. 1/4 "	572318	QB-1/8-1/4-I-U	10
		Tubing 0.D. 5/32 "	572317	QB-1/8-5/32-I-U	10	
			Tubing 0.D. 3/16 "	572315	QB-1/8-3/16-I-U	10
	1/4 NPT	NPT thread with sealing ring for (short design)	Tubing O.D. 1/8 "	572306	QBM-1/4-1/8-U	10
	1/4 NPT	NPT thread with sealing ring for	Tubing O.D. 1/4 "	572320	QB-1/4-1/4-I-U	10
			Tubing O.D. 5/16 "	572321	QB-1/4-5/16-I-U	10
			Tubing O.D. 3/8 "	572322	QB-1/4-3/8-I-U	10
	1/2 NPT	NPT thread with sealing ring for	Tubing O.D. 1/2"	572326	QB-1/2-1/2-I-U	5
Draumatia con	nastion at the s	ide internel houseen				l
	1/8 NPT	side, internal hexagon NPT thread with sealing ring for	Tubing O.D. 1/4 "	572318	QB-1/8-1/4-I-U	10
			<b>u</b> .			-
			Tubing O.D. 5/32 "	572317	QB-1/8-5/32-I-U	10
	1/4 NPT	NPT thread with sealing ring for	Tubing 0.D. 1/4 "	572320	QB-1/4-1/4-I-U	10
			Tubing O.D. 5/16 "	572321	QB-1/4-5/16-I-U	10
			Tubing O.D. 3/8 "	572322	QB-1/4-3/8-I-U	10
	1/2 NPT	NPT thread with sealing ring for	Tubing O.D. 1/2"	572326	QB-1/2-1/2-I-U	5

1) Packaging unit

Ordering data –	Silenœrs						
Description	Connection	Materials			Part No.	Туре	PU <sup>1)</sup>
		Threaded plug	Silencer insert	Housing			
Pneumatic conne	ction: undernea	ath					
	1/8 NPT	Die-cast aluminium	PE	Die-cast aluminium	12638	U-1/8-B-NPT	1
	1/4 NPT	Die-cast aluminium	PE	Die-cast aluminium	12639	U-1/4-B-NPT	1
	1/2 NPT	Die-cast aluminium	PE	Die-cast aluminium	12741	U-½-B-NPT	1
Pneumatic conne	ction: at the sid	le					
	1/8 NPT	Die-cast aluminium	PE	Die-cast aluminium	12638	U-1/8-B-NPT	1
	1/4 NPT	Die-cast aluminium	PE	Die-cast aluminium	12639	U-1/4-B-NPT	1
	1/2 NPT	Die-cast aluminium	PE	Die-cast aluminium	12741	U-½-B-NPT	1

1) Packaging unit

Ordering data –	Proximity sensors	1	1	1	1			
	Connection	Measuring	Electrical		[m]	Part No.	Туре	PU <sup>1)</sup>
	outlet direction	principle	connection					
N/O contact								
	In-line	Magnetic reed	Contacting,	Cable, 3-wire	2.5	173210	SME-10-KL-LED-24	1
			bipolar			551365	SME-10M-DS-24V-E-2,5-L-OE <sup>2)</sup>	1
				Plug M8x1, 3-pin	0.3	173212	SME-10-SL-LED-24	1
						551367	SME-10M-DS-24V-E-0,3-L-M8D <sup>2)</sup>	1
				Cable, 2-wire	2.5	551369	SME-10M-ZS-24V-E-2,5-L-OE <sup>2)</sup>	1
		Magneto- resistive	PNP	Cable, 3-wire	2.5	551373	SMT-10M-PS-24V-E-2,5-L-OE <sup>2)</sup>	1
				Plug M8x1, 3-pin	0.3	551375	SMT-10M-PS-24V-E-0,3-L-M8D <sup>2)</sup>	1
			NPN	Cable, 3-wire	2.5	551377	SMT-10M-NS-24V-E-2,5-L-OE <sup>2)</sup>	1
				Plug M8x1, 3-pin	0.3	551379	SMT-10M-NS-24V-E-0,3-L-M8D <sup>2)</sup>	1
			Non-contacting, 2-wire	Cable, 2-wire	2.5	551382	SMT-10M-ZS-24V-E-2,5-L-OE <sup>2)</sup>	1
	Lateral	Magnetic reed	Contacting, bipolar	Cable, 3-wire	2.5	173211	SME-10-KQ-LED-24	1
						551366	SME-10M-DS-24V-E-2,5-Q-OE <sup>2)</sup>	1
				Plug M8x1, 3-pin	0.3	173213	SME-10-SQ-LED-24	1
						551368	SME-10M-DS-24V-E-0,3-Q-M8D <sup>2)</sup>	1
				Cable, 2-wire	2.5	551370	SME-10M-ZS-24V-E-2,5-Q-0E <sup>2)</sup>	1
		Magneto- resistive	PNP	Cable, 3-wire	2.5	551374	SMT-10M-PS-24V-E-2,5-Q-0E <sup>2)</sup>	1
				Plug M8x1, 3-pin	0.3	551376	SMT-10M-PS-24V-E-0,3-Q-M8D <sup>2)</sup>	1
			NPN	Cable, 3-wire	2.5	551378	SMT-10M-NS-24V-E-2,5-Q-OE <sup>2)</sup>	1
				Plug M8x1, 3-pin	0.3	551380	SMT-10M-NS-24V-E-0,3-Q-M8D <sup>2)</sup>	1
			Non-contacting, 2-wire	Cable, 2-wire	2.5	551383	SMT-10M-ZS-24V-E-2,5-Q-OE <sup>2)</sup>	1

Packaging unit
 Oil-resistant, halogen-free, ROHS compliant

**FESTO** 

Ordering data					
	Description	Connection	Part No.	Туре	PU <sup>1)</sup>
Blanking plug					
	With sealing ring, internal hexagon, for sealing ports	1/8 NPT	173985	B-1/8-NPT	1
OM .		1/4 NPT	174165	B-1/4-NPT	1
		1/2 NPT	31785	B-1/2-NPT	1

1) Packaging unit